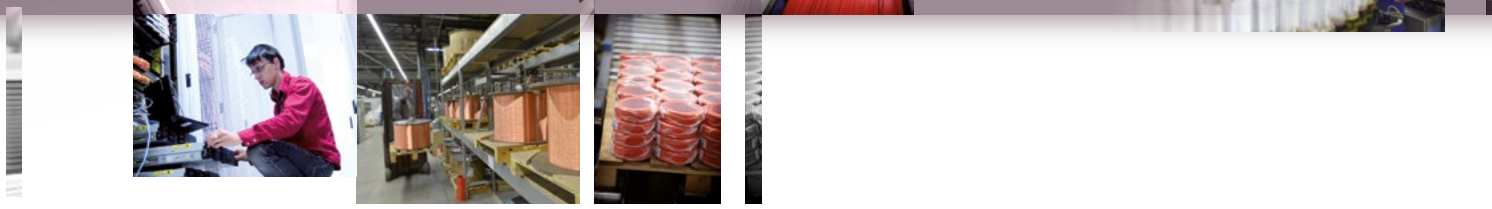
PACKAGING AND TECHNICAL DATA

omerin
LES CABLES DE L'EXTREME



- ***The world's leading manufacturer of silicone-insulated wires and cables***
- ***Europe's leading manufacturer of glass-yarn braids***
- ***France's leading manufacturer of fire safety cables***

The Omerin group has been producing electrical cables for extreme conditions since 1959

At Omerin, we use our know-how and technology to develop increasingly high-performance products.

Our expertise is recognized in over 120 countries.

Omerin offers a wide range of high-performance products covering a large number of applications in very diverse industries, including the electrothermal construction, electromechanical, chemical, nuclear energy, railway, naval, aeronautical, heavy industry, power plant and other sectors.

Our product range is further extended by varnished, impregnated and treated braided insulating sleevings, door seals for ovens, fireproof sleevings, thermocouple, extension and compensation cables as well as industrial braids.

List of all the available catalogues:

HIGH TEMPERATURE WIRES AND CABLES FOR THE GENERAL MARKET SECTION I: CROSS LINKED ELASTOMERS 1

HIGH TEMPERATURE WIRES AND CABLES FOR THE GENERAL MARKET SECTION II: FLUOROPOLYMERS AND THERMOPLASTICS 2

HIGH TEMPERATURE WIRES AND CABLES FOR THE GENERAL MARKET SECTION III: COMPOSITE INSULATIONS 3

FIRE RESISTANT SAFETY CABLES 4

CABLE SOLUTIONS FOR ROLLING STOCK 5

CABLES FOR POWER STATIONS AND HIGH-RISK SITES 6

MARINE CABLES 7

PYROMETRY CABLES 8

BRAIDED INSULATING SLEEVINGS 9

HIGH TEMPERATURE MEDIUM VOLTAGE POWER CABLES 10

PACKAGING AND TECHNICAL DATA

Men and women at your service

The technical expertise of our teams is at your disposal, providing responses and solutions to all your requirements.

Our Methods, Quality and Research and Development Departments work permanently together with the aim of constantly improving our products and processes.

All our staff subscribe to this approach with their involvement and constant self-checking at all stages of production.

Ultimately, this catalogue is the result of the passionate endeavours of an entire team, who have displayed great talent in writing it for you.

It is designed to be a simple and concise working tool for you, serving as a reference document that is able to meet the majority of your needs.

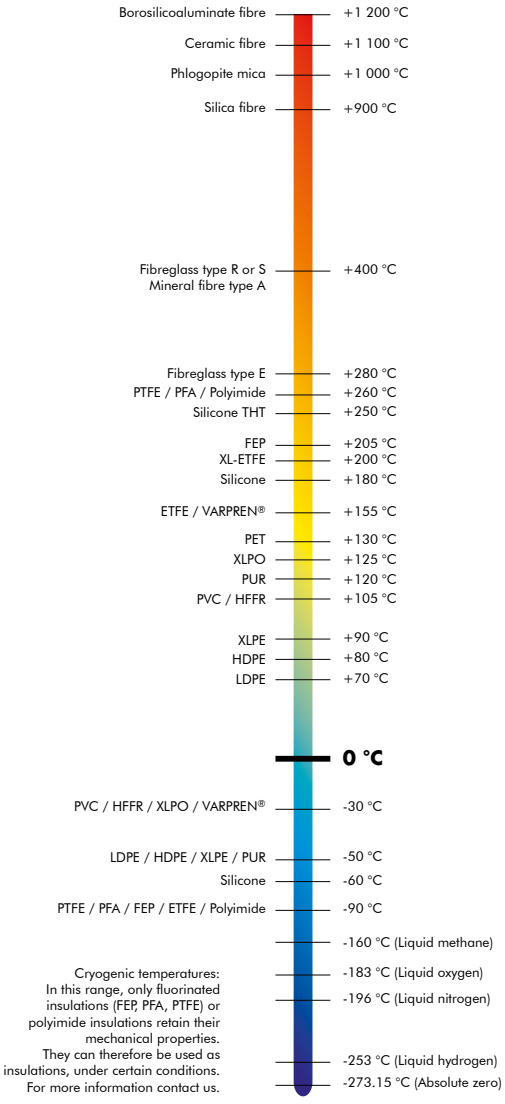
This catalogue, as well as ten others from our collection are available on line with real time updates and much more information at

www.omerin.com

All the trademarks listed below are registered trademarks of the OMERIN Group.

BIO-HABITAT®	Wires and cables for a home without electromagnetic interference
CERAFIL®	Miniature ceramic insulated wires for very high temperatures
COAXRAIL®	Coaxial cables for railway industry
COAXTHERM®	High temperature coaxial cables
COUPLIX®	Pyrometry cables (thermocouples, extension, compensation cables)
DATARAIL®	Data cables for the railway industry
ELECTROAIR®	Aerospace & Defence wires and cables
ENERSYL®	Electrical cables for power station and high risk sites
FLEXBAT®	Extra flexible battery cables
LUMIPLAST®	Wires and cables for lighting systems
METALTRESSE®	High performance metallic braids
MINOROC®	Very high tensile strength synthetic cables
MULTIMAX®	Power, control and instrumentation cables for the marine industry
MULTI-VX®	Hybrid data and power cables
ODIOSIS®	Sound, amplification and loudspeaker cables
OILPLAST®	Cables for industrial environments and intrinsically safe system
OMBILIFLEX®	High performance special multi-function cables
PLASTHERM®	Special thermoplastic insulated wires and cables
POWER CONNECT®	High performance power cords
PROFIPLAST®	Thermoplastic insulated wires and cables
PYRISOL®	Fire resistant power cables for safety circuits
PYRITEL®	Fire resistant communication cables for safety circuits
SILIBOX®	Wire and cables cardboard box packaging system
SILICABLE®	Special high temperature wires and cables
SILICOUL®	Low and medium voltage class H (180°C) power cables
SILIFLAM®	Very high safety cables for extreme temperatures
SILIFLON®	Fluoropolymer insulated high temperature wires and cables
SILIGAINE®	Braided insulating sleevings
SILIRAD®	Electron beam cross-linked cables
SILITUBE®	Braided or extruded tubes
SOLARPLAST®	Power cables for photovoltaic solar panels
SONDIX®	Platinum resistance temperature sensors connection cables
SPIRFLEX®	High performance spiral cables
TEXALARM®	Cables for safety systems and fire alarms
TS CABLES®	Coaxial and data cables
TS COM 900®	Telephonic cables for very speed reception
TS LAN®	Copper LAN cables
TWINLINK®	High temperature controlled impedance twisted pair cables
TWINPLAST®	Extra flexible cables for battery chargers or jump starters
VARPREN®	Wires and cables with special cross-linked Varpren® insulation
VEROX®	Fiberglass braided seals
VIDEOCOAX®	Analog and digital video cables

Thermal classification of insulations



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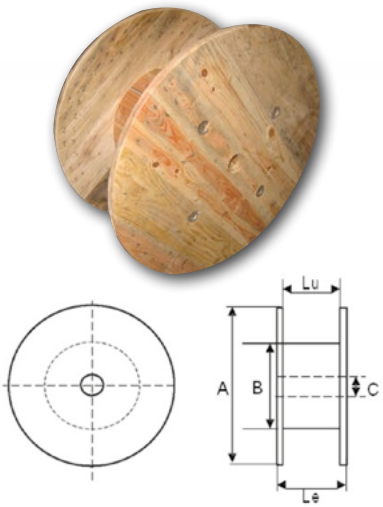
Packaging on drums



Drum dimensions

Drum reference ODP	ODS	ODB	Nature of flanges	Diameter A mm	Diameter B mm	Diameter C mm	le mm	lu mm	Approximate weight kg
Cat. T - Drums									
T 400	T 400	-	Plywood	400	148	31	316	300	2.4
T 400B	-	-	Plywood	400	148	31	216	200	2.1
-	T 450B	-	Plywood	450	208	42	216	200	2.4
-	T 450	T 450	Plywood	450	208	42	266	250	2.5
T 600	T 600	T 600	Plywood	600	244	83	324	300	5.5
T 750	T 750		Plywood	750	302	83	480	450	11
-	-	T 750DB	Plywood	750	302	83	375	350	8.9
T 900	T 900	-	Wood	900	450	83	526	460	25
T 1050	T 1050	-	Wood	1 050	550	83	526	460	40
T 1200	T 1200	-	Wood	1 200	600	83	700	600	60
T 1400	-	-	Wood	1 400	720	83	712	600	115
T 1650E	-	-	Wood	1 650	630	83	732	600	160

Theoretical drum capacity according to product diameter

Réf. **ODP**	T 400B	T 400	-	-	T 600	-	T 750	T 900	T 1050	T 1200	T 1400	T 1650E
Réf. **ODS**	-	T 400	T 450B	T 450	T 600	-	T 750	T 900	T 1050	T 1200	-	-
Réf. **ODB**	-	-	-	T 450	T 600	T 750DB	-	-	-	-	-	-

Diameter of product (mm)	Maximum cable length on DRUM dispatched* (linear m)											
2.0	4 340	6 510	5 000	6 250	14 160	-	-	-	-	-	-	-
2.5	2 780	4 160	3 200	4 000	9 060	16 580	-	-	-	-	-	-
3.0	1 930	2 890	2 220	2 780	6 290	11 520	14 810	-	-	-	-	-
3.5	1 420	2 120	1 630	2 040	4 620	8 460	10 880	-	-	-	-	-
4.0	1 080	1 630	1 250	1 560	3 540	6 480	8 330	-	-	-	-	-
4.5	860	1 290	990	1 240	2 800	5 120	6 580	-	-	-	-	-
5.0	690	1 040	800	1 000	2 270	4 150	5 330	-	-	-	-	-
6.0	480	720	560	690	1 570	2 880	3 700	-	-	-	-	-
7.0	350	530	410	510	1 160	2 120	2 720	3 580	4 720	8 310	11 090	17 890
8.0	270	410	310	390	880	1 620	2 080	2 740	3 610	6 360	8 490	13 700
9.0	210	320	250	310	700	1 280	1 650	2 170	2 850	5 030	6 710	10 820
10.0	170	260	200	250	570	1 040	1 330	1 760	2 310	4 070	5 430	8 770
11.0	140	220	170	210	470	860	1 100	1 450	1 910	3 360	4 490	7 250
12.0	120	180	140	170	390	720	930	1 220	1 610	2 830	3 770	6 090
13.0	100	150	120	150	340	610	790	1 040	1 370	2 410	3 220	5 190
14.0	90	130	100	130	290	530	680	900	1 180	2 080	2 770	4 470
15.0	80	120	90	110	250	460	590	780	1 030	1 810	2 420	3 900
16.0	70	100	80	100	220	400	520	690	900	1 590	2 120	3 420
17.0	60	90	70	90	200	360	460	610	800	1 410	1 880	3 030
18.0	50	80	60	80	170	320	410	540	710	1 260	1 680	2 710
19.0	50	70	60	70	160	290	370	490	640	1 130	1 510	2 430
20.0	-	70	50	60	140	260	330	440	580	1 020	1 360	2 190
21.0	-	60	50	60	130	240	300	400	520	920	1 230	1 990
22.0	-	50	-	50	120	210	280	360	480	840	1 120	1 810
23.0	-	50	-	50	110	200	250	330	440	770	1 030	1 660
24.0	-	50	-	-	100	180	230	300	400	710	940	1 520
25.0	-	-	-	-	90	170	210	280	370	650	870	1 400
26.0	-	-	-	-	80	150	200	260	340	600	800	1 300
27.0	-	-	-	-	80	140	180	240	320	560	750	1 200
28.0	-	-	-	-	70	130	170	220	290	520	690	1 120
29.0	-	-	-	-	70	120	160	210	270	480	650	1 040
30.0	-	-	-	-	60	120	150	200	260	450	600	970
31.0	-	-	-	-	60	110	140	180	240	420	570	910
32.0	-	-	-	-	60	100	130	170	230	400	530	860
33.0	-	-	-	-	50	100	120	160	210	370	500	810
34.0	-	-	-	-	50	90	120	150	200	350	470	760
35.0	-	-	-	-	50	80	110	140	190	330	440	720
36.0	-	-	-	-	-	80	100	140	180	310	420	680
37.0	-	-	-	-	-	80	100	130	170	300	400	640
38.0	-	-	-	-	-	70	90	120	160	280	380	610
39.0	-	-	-	-	-	70	90	120	150	270	360	580
40.0	-	-	-	-	-	60	80	110	140	250	340	550
41.0	-	-	-	-	-	60	80	100	140	240	320	520
42.0	-	-	-	-	-	60	80	100	130	230	310	500
43.0	-	-	-	-	-	50	70	90	130	220	290	470
44.0	-	-	-	-	-	50	70	90	120	210	280	450
45.0	-	-	-	-	-	-	70	90	110	200	270	430

ODP: OMERIN division principale // **ODS**: OMERIN division silisol // **ODB**: OMERIN division Berne
* Indicative quantity varying according to the flexibility of the core and type of insulation.
Note: All our products supplied on drums are externally protected with a cardboard or plastic film wrapping.

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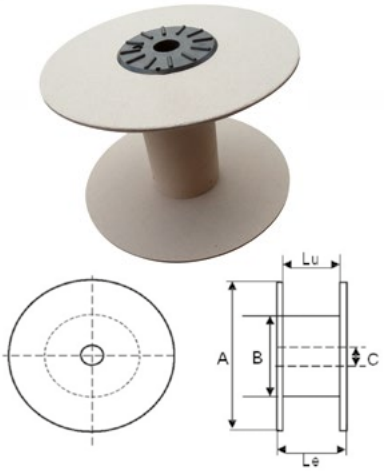
The information provided in this technical data sheet is indicative and may be modified without prior notice, laying, wiring and electrical conditions and the environment of the cable can not be fully considered in our studies. In some cases, for production purposes, a separating tape may be added between two successive layers. In no way the company OMERIN shall be held responsible for any incidents in the case of inappropriate uses, particularly in the case of wiring conditions that do not respect the good practice and the standards in force. For an optimum use of the cables produced by our company, we recommend testing in real conditions. Our sales department is available for a possible provision of samples, and/or for the conditions of a complete study in our laboratories. ® Registered trademark of the OMERIN Group. Drawings and photos are not contractual. Reproduction is prohibited without the prior agreement of OMERIN.

Packaging on spools



Spool dimensions

Spool reference ODP	ODS	ODB	Nature of flanges	Diameter A mm	Diameter B mm	Diameter C mm	Le mm	Lu mm	Approximate weight g
Cat. B - Spools									
-	-	B 120A	Plastic	120	50	45	40	35	48
-	-	B 120B	Plastic	120	50	45	105	100	58
B 130	-	-	Plastic	130	30	26	80	76	68
-	-	B 170A	Plastic	170	67	64	72	68	92
-	-	B 170B	Plastic	170	70	61.5	128	120	152
-	-	B 225	Plastic	225	72	67.5	60	54	192
-	B 270	-	Plastic	270	100	30	140	125	480
B 300-BLA	B 300-BLA	-	Plastic	300	100	31	220	200	730
B 300CAR	B 300CAR	B 300CAR	Carton	300	98	31	220	200	730
-	-	B 300DB	Plastic	300	150	32	230	200	736
-	B 400	B 400	Plastic	400	200	41	240	220	1 700
Cat. D - DIN spools									
D 80	-	-	Plastic	80	50	15	80	65	80
D 100	-	-	Plastic	100	60	15	100	80	125
D 125	-	-	Plastic	125	80	15	125	100	160
D 160	-	-	Plastic	160	100	22	160	123	360
D 200	-	-	Plastic	200	125	22	200	160	630
D 250	D 250	-	Plastic	250	160	22	197	160	1 050

Theoretical spool capacity according to product diameter

Réf. **ODP**	D 80	D100	D 125	D 160	D 200	D 250	-	-	B130	-	-	-	-	B 300 / B 300-BLA	B 300 CAR	-	-
Réf. **ODS**	-	-	-	-	-	D 250	-	-	-	-	-	-	B 270	B 300 / B 300-BLA	B 300 CAR	-	B 400
Réf. **ODB**	-	-	-	-	-	-	B 120A	B 120B	-	B 170A	B 170B	B 225	-	-	B 300 CAR	B 300 DB	B 400

Diameter of product (mm)	Maximum cable length on SPOOL* (linear m)															
0.3	1 550	3 130	5 640	11 720	23 820	36 070	2 540	7 270	7 430	10 140	17 590	14 990	48 030	97 740	98 220	82 470	161 270
0.4	870	1 760	3 170	6 590	13 400	20 290	1 430	4 090	4 180	5 700	9 900	8 430	27 020	54 980	55 250	46 390	90 710
0.5	560	1 130	2 030	4 220	8 580	12 980	920	2 620	2 670	3 650	6 330	5 400	17 290	35 190	35 360	29 690	58 060
0.6	390	780	1 410	2 930	5 960	9 020	640	1 820	1 860	2 540	4 400	3 750	12 010	24 430	24 560	20 620	40 320
0.7	280	570	1 040	2 150	4 380	6 620	470	1 340	1 360	1 860	3 230	2 750	8 820	17 950	18 040	15 150	29 620
0.8	220	440	790	1 650	3 350	5 070	360	1 020	1 040	1 430	2 470	2 110	6 750	13 740	13 810	11 600	22 680
0.9	170	350	630	1 300	2 650	4 010	280	810	830	1 130	1 950	1 670	5 340	10 860	10 910	9 160	17 920
1.0	140	280	510	1 050	2 140	3 250	230	650	670	910	1 580	1 350	4 320	8 800	8 840	7 420	14 510
1.1	120	230	420	870	1 770	2 680	190	540	550	750	1 310	1 110	3 570	7 270	7 310	6 130	12 000
1.2	100	200	350	730	1 490	2 250	160	460	460	630	1 100	940	3 000	6 110	6 140	5 150	10 080
1.3	80	170	300	620	1 270	1 920	140	450	400	540	940	800	2 560	5 210	5 230	4 390	8 590
1.4	70	140	260	540	1 090	1 660	120	390	340	470	810	690	2 210	4 490	4 510	3 790	7 410
1.5	60	130	230	470	950	1 440	100	330	300	410	700	600	1 920	3 910	3 930	3 300	6 450
1.6	50	110	200	410	840	1 270	90	290	260	360	620	530	1 690	3 440	3 450	2 900	5 670
1.7	50	100	180	370	740	1 120	80	260	230	320	550	470	1 500	3 040	3 060	2 570	5 020
1.8	40	90	160	330	660	1 000	70	230	210	280	490	420	1 330	2 710	2 730	2 290	4 480
1.9	40	80	140	290	590	900	60	200	190	250	440	370	1 200	2 440	2 450	2 060	4 020
2.0	30	70	130	260	540	810	60	180	170	230	400	340	1 080	2 200	2 210	1 860	3 630
2.1	30	60	120	240	490	740	50	160	150	210	360	310	980	1 990	2 000	1 680	3 290
2.2	30	60	100	220	440	670	50	150	140	190	330	280	890	1 820	1 830	1 530	3 000
2.3	30	50	100	200	410	610	40	140	130	170	300	260	820	1 660	1 670	1 400	2 740
2.4	-	50	90	180	370	560	40	120	120	160	270	230	750	1 530	1 530	1 290	2 520
2.5	-	50	80	170	340	520	40	110	110	150	250	220	690	1 410	1 410	1 190	2 320
2.6	-	40	80	160	320	480	30	100	100	140	230	200	640	1 300	1 310	1 100	2 150
2.7	-	40	70	140	290	450	30	100	90	130	220	190	590	1 210	1 210	1 020	1 990
2.8	-	40	60	130	270	410	30	90	90	120	200	170	550	1 120	1 130	950	1 850
2.9	-	30	60	130	250	390	30	80	80	110	190	160	510	1 050	1 050	880	1 730
3.0	-	30	60	120	240	360	30	80	70	100	180	150	480	980	980	820	1 610
3.2	-	30	50	100	210	320	-	70	70	90	150	130	420	860	860	720	1 420
3.4	-	-	40	90	190	280	-	60	60	80	140	120	370	760	760	640	1 260
3.6	-	-	40	80	170	250	-	60	50	70	120	100	330	680	680	570	1 120
3.8	-	-	40	70	150	220	-	50	50	60	110	90	300	610	610	510	1 010
4.0	-	-	30	70	130	200	-	50	40	60	100	80	270	550	550	460	910
4.2	-	-	30	60	120	180	-	40	40	50	90	80	250	500	500	420	820
4.4	-	-	30	50	110	170	-	30	30	50	80	70	220	450	460	380	750
4.6	-	-	-	50	100	150	-	30	30	40	70	60	200	420	420	350	690
4.8	-	-	-	50	90	140	-	30	30	40	70	60	190	380	380	320	630
5.0	-	-	-	40	90	130	-	30	30	40	60	50	170	350	350	300	580
5.5	-	-	-	30	70	110	-	-	-	30	50	40	140	290	290	250	480
6.0	-	-	-	30	60	90	-	-	-	30	40	40	120	240	250	210	400
6.5	-	-	-	-	50	80	-	-	-	-	40	30	100	210	210	180	340
7.0	-	-	-	-	50	70	-	-	-	-	30	30	90	180	180	150	300
7.5	-	-	-	-	40	60	-	-	-	-	30	-	80	160	160	130	260
8.0	-	-	-	-	30	50	-	-	-	-	-	-	70	140	140	120	230
8.5	-	-	-	-	30	40	-	-	-	-	-	-	60	120	120	100	200
9.0	-	-	-	-	30	40	-	-	-	-	-	-	50	110	110	90	180
9.5	-	-	-	-	-	30	-	-	-	-	-	-	50	100	100	80	160
10.0	-	-	-	-	-	30	-	-	-	-	-	-	40	90	90	70	150

* Indicative quantity varying according to the flexibility of the core and type of insulation.

Note: All our products supplied on spools are externally protected with a cardboard or plastic film band.

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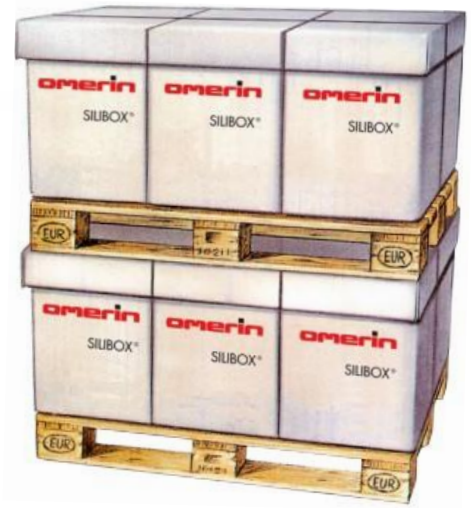
Packaging in SILIBOX®



Benefits of SILIBOX® packaging

- Recyclable disposable packaging on Euro Pallets (1200 x 800 mm) developed by OMERIN SAS.
- No deposits or returns.
- Reduced packaging waste.
- Easier handling.
- Reusable or recyclable boxes, practical and ecological.
- Reduced dimensions and storage costs.
- No costly or complicated unwinding system required: a simple return system positioned approx. 1.50 m above the box enables the cable to be pulled at high speed without breaking, entanglement and twisting.

Independent boxes, individual lids and labels, individual handling grips.

Box dimensions:
400 mm x 400 mm. Height 500 mm

Theoretical capacity of SILIBOX® according to cable diameter

Product diameter mm	Maximum length of product on SILIBOX® m
0.9 to 1.0	10 000
1.1 to 1.3	7 000
1.4 to 1.5	6 000
1.6 to 1.8	5 000
1.9 to 2.1	4 000
2.2 to 2.4	3 000
2.5 to 2.7	2 500
2.8 to 3.1	2 000
3.2 to 3.5	1 500
3.6 to 5.0	1 000

Note: These quantities are likely to vary in significant proportions according to the rigidity of the cable, the nature of the insulation, etc.

The following references do not allow silibox packing:

- Wire with cross section bigger than 2.5 mm^2.
- Wire with diameter above 5 mm or below 1 mm.
- Reference with silicone varnished braid (ex CSV, VS, NVS).
- Reference with thick silicone insulation (type CSVRI-HT, style 3304).
- Reference with PTFE tape insulation (ex KZ, EE...).
- Wire with solid core (class 1) and extra-flexible core (class 6).
- Multi-core cables.

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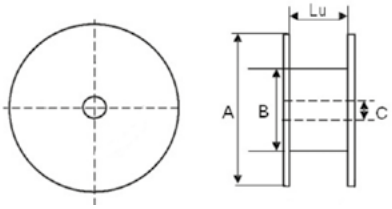
Other packaging options

Rolls

Certain products (e.g. electric wires, sleevings, etc.) can be delivered in rolls (see illustration).
A roll features wounding of product (wire or sleeving), with or without cardboard support. The product is maintained by adhesive tapes or stretchable film.
Some sleevings can be supplied in kit spool form. The flanges are made of cardboard and metal. Several spool dimensions are available (see illustartion and table below).

Spool kit

Some sleevings can be supplied in kit spool form. The flanges are made of cardboard and metal. Several spool dimensions are available (see illustration and table below).



Ref. ODP	Ø A (mm)	Ø B (mm)	Ø C (mm)	Lu (mm)
B180/100	180	82	30	100
B180/150	180	82	30	150
B300/100	300	82	30	100
B300/150	300	82	30	150
B300/200	300	82	30	200

Instruction for transport, handling and storage

General rules

For storage, transport and when handling, loading and unloading, care must be taken for not damaging the product or its packing, and so as not to alter its future use.

Upon reception, a visual control of the product and its packaging must be carried out, in order to make sure that everything is OK.

Storage guidelines

For a good preservation of our products, they have to be stored as a general standard:

- In their original packing
- Protected from rain, in a dry place, with no risk of excessive humidity
- Protected from direct sun rays
- At temperatures from -10°C up to + 40°C
- Sheltered from shocks and other risks (clean and flat floor, sufficient spacing between the reels, ...)
- Do not stack the reels, store them vertically (horizontal axis)
- It is recommended to store the spools of wire vertically (horizontal axis).

Specific instructions for reels and drums with flanges of diameter of 750 mm and more

Reels must be transported vertically, hold in place so as not to collide into each other. The impact could damage the outer sheathing of the cables. Transport of such size reels with flanges in a horizontal position is prohibited.

Unloading and handling will be done with lifting machines. If a forklift truck is used, the lifting will be done with a beam going through the central axis of the reel, or with the forks. In the later case, place both forks on both sides of the reel, and make sure that both flanges of the reel are onto the forks. At no time the forks must touch the cable.

In the case of a lifting machine, the lifting will be done with a beam and a sling which length will be long enough so the strength applied on the flanges of the reel will not be too important. The strength can be limited by the use of a lifting beam. At no time the lifting machine must touch the cable.

All these conditions are indicatives and non exhaustives.

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Comments on selecting an OMERIN cable

For reliable long-term service, it is important to select the right electric cable or wire for the application.
The current cable market features many products whose main qualities are as much a result of the properties of insulation products available at this time, as the construction and the protection systems applied to cables.
Relying on past experience may often be useful, but can sometimes be just as dangerous.
As cable dimensions restrictions are sometimes complex, it is difficult to generally and directly assign a genuine advantage to various types of cables without deeper analysis of the intended application.

It is therefore essential to know all the environmental conditions for the application to ensure the cable is correctly dimensioned. Although non-exhaustive, the list below indicates the main restrictions to be taken into account in specifying electrical cables:

- Electrical resistance: All the electrical requirements of the application (type and voltage of power supply, current strength, etc.) are required and mandatory to define the cable. In particular, remember that the intrinsic temperature of the conductor may have a significant influence on its linear resistance. Furthermore, concerning the cable insulation, its insulation resistance varies according to its temperature.

- Thermal resistance: Exposure to excessive temperatures over a too long period may cause premature deterioration of the constituent cable materials (fissuring, combustion, flaking, etc.). The period of exposure is therefore as important as the temperature value itself, in the choice of materials which must resist both brief, high thermal shocks and prolonged exposure at lower temperatures. In this matter, note that the overall thermal resistance of the cable may not be higher than that of the constituent part with the lowest thermal resistance.

- Presence of humidity: For certain materials, the absorption of humidity may vary to certain degrees. If it exceeds a certain threshold, the level of humidity may generate faults within the electrical system itself.

- Fire and/or flame resistance: The non-spreading of vertical or horizontal flames may be a major characteristic of a cable. However, fire resistance is a completely different property to flame resistance. Indeed, for certain types of cable, applicable regulations impose a minimum duration of fire resistance, while maintaining the operational integrity of the cable.

- Resistance to mechanical forces: Certain forces of mechanical origin and external to the cable (bending, impacts, abrasion, crushing, etc.) may cause premature deterioration of certain insulation and sheathing materials (mechanical fatigue) and may cause the long-term loss of certain properties that are essential to the cable's life. For example and in general, tape insulation systems have difficulty supporting alternate bending cycles.

- Resistance to chemical products: Certain categories of chemical products (hydrocarbons, solvents, acids, etc.) may damage insulation or sheathing materials used on cables. Fluorinated materials are in general more resistant to chemical attacks than other materials used for cable insulation or sheathing.

- Resistance to cryogenic temperatures: In general, most materials used at low temperatures become brittle (flaking) or lose their natural flexibility. Only fluorinated insulation materials or polyimides retain their mechanical properties at cryogenic temperatures.

- Pouring of molten metals: This is often accidental any may cause partial or total destruction of the cable. Certain smart combinations of insulation or sheathing materials can nonetheless considerably reduce the risks of damage to the cable due to molten metal.

- Emission and toxicity of smokes In case of fire, certain safety regulations define limits on the quantity of smokes emitted, along with their nature and toxicity rating. Certain materials present interesting properties in this area (fibreglass, silicone rubber, halogen-free polymers, etc.).

- Resistance to radiation: Taking into account this factor may be restrictive to the cable dimensioning. Indeed, certain materials such as polyimide insulation resist more effectively to radiation than other materials.

The following pages provide information on the materials used to make OMERIN cables. Our technical departments are at your service to provide all further information required.

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Glossary

Conducting core (or conductor)

• The conductor core of a cable carries the current.
It is generally circular, sometimes compacted.
It comprises one or more strands of the same conducting metal, which in most cases can be aluminium or copper. To improve certain properties of the conducting metal, copper strands may be coated with a metal layer. Sometimes, which resistance to high temperatures is required, a conductor core made entirely of pure nickel strands is necessary.

- **Stranded core (IEC 60228 class 2):** circular core (compacted or not) comprising a set of wires assembled together.
- **Flexible core (IEC 60228 class 5):** circular core comprising a set of wires assembled together in concentric or bunched strands.
- **Ultra-flexible core (IEC 60228 class 6):** circular core comprising a set of very fine wires assembled together in concentric or bunched strands.
- **Concentric strand:** geometrically-arranged spiral assembly of wires featuring one or more separate layers.
- **Bunched strand:** spiral assembly where the wires have no pre-defined position.
- **Composite strand:** geometrical assembly of several concentric or bunched strands featuring one or more separate layers.
- **Theoretical cross-section:** Where n is the number of strands making up the core and d is the diameter of the strands, the theoretical cross-section is given by the following formula:

$$S = n \cdot \pi d^2 / 4$$

- **Nominal cross-section:** conventional or standard value of a core cross-section.

Insulation

Single or multi-part layer, whose function is to electrically insulate the core against the outside.
- Extruded insulation: composite based on elastomer or thermoplastic technology forming a continuous, uniform and homogeneous layer.
- Composite insulation: composite featuring synthetic or mineral wires or tapes, lapped, braided, woven or wound around the core and treated, coated, lacquered or left in a natural state.

Insulated conductor

Comprises the core, its insulation and possible other components (screen, separator, etc.).

Assembly or twisted conductors

Group of insulated conductors assembled together, most commonly with a spiral layout, in one or more layers. The assembly pitch defines the length of a full rotation of the spiral along the axis of the cable, by a constituent component.

Filler

Material whose function is to fill the gaps between the constituent components of an assembly.

Separator

Film inserted between two components of a conductor or a cable to prevent interactions between them or to facilitate their separation. May also be used to facilitate the cable manufacturing.

Screen

Conductive layer comprising metal tapes, generally made of aluminium or copper, metallic braids, generally copper, whose function is to insulate the conductor or the cable against external electromagnetic fields that may disturb its operation.

Inner sheath

Continuous tubular layer of a non-metal material (elastomer or thermoplastic), usually extruded and covering the screen or the assembly of conductors and filler if any.

Bedding

Layer of under-armour material.

Armour

Layer of metal foil, round or flat metal wires, intended to protect the cable from external mechanical effects. The armour may be on the outside of the cable.

Outer sheath (jacket)

Continuous, uniform tubular layer of a non-metal material (elastomer or thermoplastic), usually extruded and applied to the external part of the cable to provide external protection. The outer sheath must be appropriate for the immediate surroundings of the cable (humidity, water, fire, oils, solvents & chemical products, aggressive weather, UV radiation, X-rays, etc.).

Lexicon of vocabulary commonly used by the cable industry and/or defined in installation standards

MECHANICAL STRESS IMPACT according to NF C 15-100

- **AG1** Low severity (Normal, e.g. household and similar equipment)
- **AG2** Medium severity (Standard industrial equipment, where applicable, or reinforced protection)
- **AG3** High severity (Reinforced protection)
- **AG4** Very high severity (mines, quarries…)

RESISTANCE TO SOLAR RADIATIONS AND WEATHER

- **Excellent** Permanent exposure
- **Very good** Frequent exposure
- **Good** Occasionnal exposure
- **Fair** Accidental exposure
- **Poor** No exposure

PRESENCE OF WATER according to NF C 15-100

- **AD1** Negligible (probability of presence of water is negligible)
- **AD2** Free falling drops (probability of presence of water is negligible)
- **AD3** Sprays (possibility of water falling as a spray at an angle up to 60° from the vertical)
- **AD4** Splashes (possibility of splashes from any direction)
- **AD5** Jets (possibility of jets of water from any direction)
- **AD6** Waves (possibility of water waves, seashore locations)
- **AD7** Immersion (possibility of intermittent partial or total covering by water)
- **AD8** Submersion (equipment is permanently and totally covered)

CHEMICAL RESISTANCE

- **Excellent** Permanent contact
- **Very good** Frequent contact
- **Good** Occasionnal contact
- **Fair** Accidental contact
- **Poor** No contact

BEHAVIOUR TO FIRE according to NF C 32-070

- **C1** Fire retardant
- **C2** Flame retardant
- **C3** No classification to fire resistance
- **CR1** Fire resistant
- **CR2** All cables which are not CR1

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Nominal stranding and flexibility class

Nominal cross-section (mm²)	AWG	Solid cores 1 x d	Compacted round cores Number of strands	d n x d	Other stranding options - Number of strands / Diameter of strand (mm) 0.50 n x 0.50	0.40 n x 0.40	0.30 n x 0.30	0.25 n x 0.25	0.20 n x 0.20	0.16 n x 0.16	0.15 n x 0.15	0.13 n x 0.13	0.10 n x 0.10	0.07 n x 0.07	0.05 n x 0.05
0.03	-	1 x 0.20												10	20
0.05	30	1 x 0.25									3	4	**7**		30
0.07	-	1 x 0.30									4		10	20	40
0.09	28								**3**			**7**	12		50
0.12	-	1 x 0.40							4		**7**	9	15	30	60
0.13	26							3		**7**		10	17		
0.14	-	1 x 0.43									8	11	18		**70**
0.15	-								5			12	**19**	40	80
0.2	-	1 x 0.50						4		10	12	15	26	50	100
0.22	24	1 x 0.52					**3**		7	11	13	17	28		110
0.25	-			7 x 0.22				5	8		**14**	**19**	**30**	**60**	**130**
0.34	22	1 x 0.67				**3**	**5**	**7**	**11**	17	19	26	**40**	**90**	180
0.38	-							8	**12**	**19**	22	30	50	**100**	200
0.5	-	1 x 0.80		19 x 0.18		4	**7**	**10**	**16**	25	**28**	38	**60**	**130**	**260**
0.6	20			4 x 0.43	3	5	**9**	12	**19**	30	34	46	80	160	310
0.75	-	1 x 0.98		7 x 0.37 19 x 0.22	4	6	**11**	15	**24**	**37**	**42**	56	**100**	**200**	**390**
0.88	18					**7**	**12**	18	**26**	44	50	70	110	230	450
0.93	-				5			**19**	30	47	54	72		240	470
1	-	1 x 1.13		7 x 0.43 19 x 0.26		**8**	**14**	21	**32**	50	57	77	**120**	**260**	**520**
1.34	16			7 x 0.49	7	11	**19**	**27**	**41**	70	77	108	170	350	680
1.5	-	1 x 1.38		7 x 0.52 19 x 0.32	8	**12**	**21**	**30**	**48**	77	**84**	120	**190**	**390**	**750**
2	14	1 x 1.60		7 x 0.64 19 x 0.37	11	**17**	**27**	**43**	**65**	108	**112**	168	290	550	1 080
2.5	-	1 x 1.77		7 x 0.67	13	**19**	**35**	**50**	**80**	126	**140**	192	**320**	**650**	**1 280**
3	-				16	24	**45**	61	98	156	180	247	420	780	1 530
-	12			37 x 0.34	17	**26**	**46**	**66**	**103**	168	192	266	450	**840**	1 650
4	-	1 x 2.24		7 x 0.85	21	**32**	**56**	**80**	**126**	204	**224**	323	550	**1 050**	2 060
5	-				26	40	**70**	105	168	264	300	399	680	1 330	2 610
-	10			37 x 0.43	27	**42**	**77**	**107**	171	266	304	418	700	**1 370**	2 690
6	-	1 x 2.74		7 x 1.04	31	**48**	**84**	**120**	**192**	304	**343**	475	800	**1 540**	3 020
-	8				43	**66**	**119**	171	266	418	481	666	1 130	2 200	4 320
10	-			7 x 1.33	50	**77**	**140**	209	**322**	518	592	814	1 380	2 700	5 300
-	6				68	**105**	190	276	444	703	814	1 110	1 880	3 690	
16	-			7 x 1.68 19 x 1.04	77	**119**	**224**	323	**516**	814	925	1 258	2 130	4 180	
-	4				108	**168**	**316**	444	703	1 110	1 295	1 739	2 940	5 770	
25	-		7 strands		123	**192**	**354**	518	**798**	1 295	1 480	2 013	3 400		
35	2		7 strands		166	**259**	**495**	703	**1 121**	1 739	2 013	2 684	4 540		
-	1				219	**342**	608	888	1 406	2 196	2 501	3 355	5 670		
50	-		19 strands		237	**370**	**740**	1 036	**1 628**	2 562	2 928	3 904			
-	1/0				272	**425**	777	1 147	1 813	2 867	3 294	4 392			
70	2/0		19 strands		**333**	**543**	**1 036**	1 406	**2 257**	3 477	3 965	5 307			
-	3/0				**432**	684	1 221	1 776	2 775	4 392	5 002				
95	-		19 strands		**444**	**740**	**1 369**	1 813	**2 979**	4 453	5 124				
-	4/0				**546**	851	1 517	2 196	3 441	5 429					
120	-		19 strands		**568**	**925**	**1 776**	2 318	**4 144**						
-	250 MCM				**645**	1 036	1 850	2 684	4 209						
150	300 MCM		19 strands		**703**	**1 184**	**2 220**	2 867	**4 880**						
185	350 MCM		37 strands		**888**	**1 443**	**2 738**	3 660	**5 856**						
-	400 MCM				**1 036**	1 628	2 928	4 270							
240	-		37 strands		**1 184**	**1 924**	**3 552**	4 758							
-	500 MCM				**1 295**	2 035	3 626	5 246							
300	600 MCM		61 strands		**1 480**	**2 368**	4 209								
-	700 MCM				1 830	2 849	5 063								
400	750 MCM		61 strands		**1 952**	3 050	5 429								

As per standard IEC 60228 (or NF C 32-018): Class 1 (or A) | Class 2 (or B) | Class 5 (or C) | Class 6 (or D)

Note: The nominal stranding compositions indicated in the table above (and in all pages of all OMERIN catalogues) are indicative.
The number and/or diameter of the strand(s) may vary within the limits defined by the applicable standard(s). Only the maximum linear resistance at 20°C is the guaranty of compliance with the standard.

Stranding compositions in bold are preferential; the others are given for informational purposes and are not available on standard products.

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Main properties of metals commonly used by OMERIN SAS:

Type of metal	OMERIN name	Continuous operating temperature °C	Peak temperature °C	Melt temperature °C	Density at 20 °C $g.cm^{-3}$	Volume electrical resistivity at 20 °C. µΩ.cm	Resistance variation coefficient (α) at 20 °C $10^{-3}.K^{-1}$	Thermal conductivity at 20 °C $W.m^{-1}.K^{-1}$	Specific heat capacity $J.kg^{-1}.K^{-1}$	Linear dilation coefficient from +20 °C to +100 °C $10^{-6}.K^{-1}$	Tensile strength Rm MPa
Bare copper	CuA1	180	400	1 083	8.89	1.7241	3.93	389	385	16.8	230
Deoxidised bare copper	CuC1	180	400	1 083	8.89	1.7241	3.93	389	385	16.8	230
Tin-plated copper	CuSn	180	300	1 083	8.89	1.7654 to 1.8508	3.66 to 3.84	386	385	16.8	230
Silver-plated copper	CuAg	200	450	1 083	8.91 to 9.05	1.7241	3.93 to 3.95	389	385	16.8	230
Nickel-plated copper	CuNi	300	500	1 083	8.89	1.7960	3.95	386	387	16.7	240
27% nickel-plated copper	CuNi27%	450	700	1 083	8.89	2.4284	4.22	359	404	15.8	240
Nickel	Ni	600	900	1 455	8.9	9.1	5.37	70	456	13	400
Nickel Chrome 80/20	NiCr80/20	1 000	1 200	1 400	8.35	108	0.06	11.3	450	17.5	800
Aluminium	Alu	120	200	660	2.7	2.8264	4.03	237	890	22	130
Galvanized steel	Galva	600	900	1 455	7.9	73	4	16.3	460	18	850
Stainless steel (AISI 304)	SS 304	600	900	1 455	7.9	73	4	16.3	460	18	850

Maximum linear resistance of cores at 20°C

As per IEC 60228

	Maximum linear resistance of core at 20 °C (Ω/km)											
	Class 1		Class 2				Class 5			Class 6		
Nominal cross-section mm^2	Bare strands	Strands coated with metal layer	Minimum number of strands in core	Bare strands	Strands coated with metal layer	Aluminium strands	Max. strand diameter in core (mm)	Bare strands	Strands coated with metal layer	Max. strand diameter in core (mm)	Bare strands	Strands coated with metal layer
0.5	36.0	36.7	7	36.0	36.7	-	0.21	39.0	40.1	0.16	39.0	40.1
0.75	24.5	24.8	7	24.5	24.8	-	0.21	26.0	26.7	0.16	26.0	26.7
1	18.1	18.2	7	18.1	18.2	-	0.21	19.5	20.0	0.16	19.5	20.0
1.5	12.1	12.2	7	12.1	12.2	-	0.26	13.3	13.7	0.16	13.3	13.7
2.5	7.41	7.56	7	7.41	7.56	-	0.26	7.98	8.21	0.16	7.98	8.21
4	4.61	4.70	7	4.61	4.70	-	0.31	4.95	5.09	0.16	4.95	5.09
6	3.08	3.11	7	3.08	3.11	-	0.31	3.30	3.39	0.21	3.30	3.39
10	1.83	1.84	7	1.83	1.84	3.08	0.41	1.91	1.95	0.21	1.91	1.95
16	1.15	1.16	7	1.15	1.16	1.91	0.41	1.21	1.24	0.21	1.21	1.24
25	-	-	7	0.727	0.734	1.20	0.41	0.780	0.795	0.21	0.780	0.795
35	-	-	7	0.524	0.529	0.868	0.41	0.554	0.565	0.21	0.554	0.565
50	-	-	19	0.387	0.391	0.641	0.41	0.386	0.393	0.31	0.386	0.393
70	-	-	19	0.268	0.270	0.443	0.51	0.272	0.277	0.31	0.272	0.277
95	-	-	19	0.193	0.195	0.320	0.51	0.206	0.210	0.31	0.206	0.210
120	-	-	37	0.153	0.154	0.253	0.51	0.161	0.164	0.31	0.161	0.164
150	-	-	37	0.124	0.126	0.206	0.51	0.129	0.132	0.31	0.129	0.132
185	-	-	37	0.0991	0.100	0.164	0.51	0.106	0.108	0.41	0.106	0.108
240	-	-	37	0.0754	0.0762	0.125	0.51	0.0801	0.0817	0.41	0.0801	0.0817
300	-	-	61	0.0601	0.0607	0.100	0.51	0.0641	0.0654	0.41	0.0641	0.0654
400	-	-	61	0.0470	0.0475	0.0778	0.51	0.0486	0.0495	-	-	-

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Maximum linear resistance of cores at 20°C

As per NF C 32-018

Maximum linear resistance of core at 20 °C (Ω/km)

Nominal cross-section mm²	Class A				Class B					Class C				
	Indicative stranding	Bare or silver-coated strands	Tin-plated strands	Nickel-plated strands	Indicative stranding	Min. number of strands in core	Bare or silver-coated strands	Tin-plated strands	Nickel-plated strands	Indicative stranding	Max. strand diameter in core (mm)	Bare or silver-coated strands	Tin-plated strands	Nickel-plated strands
0.03	1 x 0.20	599	616	662	-	-	-	-	-	-	-	-	-	-
0.05	1 x 0.25	384	394	424	-	-	-	-	-	-	-	-	-	-
0.055	-	-	-	-	7 x 0.10	7	373	391	419	-	-	-	-	-
0.06	-	-	-	-	-	-	-	-	-	15 x 0.07	0.08	356	372	399
0.08	1 x 0.32	230	234	252	7 x 0.12	7	252	259	279	10 x 0.10	0.11	261	274	293
0.12	1 x 0.40	146	148	160	7 x 0.15	7	161	166	178	15 x 0.10	0.11	174	182	195
0.15	-	-	-	-	-	-	-	-	-	19 x 0.10	0.11	136	143	153
0.20	1 x 0.50	93.1	95.0	102	-	-	-	-	-	-	-	-	-	-
0.22	-	-	-	-	7 x 0.20	7	89.9	92.5	99.4	19 x 0.12	0.13	92.0	94.6	102
0.28	1 x 0.60	64.7	65.9	71.0	-	-	-	-	-	-	-	-	-	-
0.34	-	-	-	-	7 x 0.25	7	57.5	59.2	63.6	19 x 0.15	0.16	58.9	60.6	65.1
0.40	-	-	-	-	-	-	-	-	-	12 x 0.20	0.21	52.4	53.9	58.0
0.50	1 x 0.80	36.0	36.7	39.5	7 x 0.30	7	39.6	40.7	43.8	16 x 0.20	0.21	39.0	40.1	43.1
0.60	-	-	-	-	-	-	-	-	-	19 x 0.20	0.21	32.8	33.7	36.3
0.64	1 x 0.90	28.5	29.0	31.2	-	-	-	-	-	-	-	-	-	-
0.75	-	-	-	-	-	-	-	-	-	24 x 0.20	0.21	26.0	26.7	28.7
0.80	1 x 1.00	23.1	23.3	-	-	-	-	-	-	-	-	-	-	-
0.93	-	-	-	-	19 x 0.25	19	21.0	21.6	23.2	-	-	-	-	-
1.00	1 x 1.13	18.1	18.2	-	-	-	-	-	-	32 x 0.20	0.21	19.5	20.0	21.5
1.13	1 x 1.20	16.0	16.2	-	-	-	-	-	-	-	-	-	-	-
1.34	-	-	-	-	19 x 0.30	19	14.6	15.0	16.1	-	-	-	-	-
1.50	-	-	-	-	-	-	-	-	-	30 x 0.25	0.26	13.3	13.7	14.7
1.91	-	-	-	-	27 x 0.30	27	10.3	10.6	11.3	-	-	-	-	-
2.61	-	-	-	-	37 x 0.30	37	7.49	7.70	8.28	-	-	-	-	-

Maximum linear resistance of core at 20 °C (Ω/km)

Nominal cross-section mm²	Class D				
	Indicative stranding	Max. strand diameter in core (mm)	Bare or silver-coated strands	Tin-plated strands	Nickel-plated strands
0.03	-	-	-	-	-
0.05	-	-	-	-	-
0.055	27 x 0.05	0.06	387	405	434
0.06	-	-	-	-	-
0.08	19 x 0.07	0.08	281	294	315
0.12	30 x 0.07	0.08	178	186	199
0.15	37 x 0.07	0.08	143	149	160
0.20	-	-	-	-	-
0.22	27 x 0.10	0.11	95.9	100	108
0.28	-	-	-	-	-
0.34	30 x 0.12	0.13	58.3	59.9	64.4
0.40	-	-	-	-	-
0.50	28 x 0.15	0.16	39.6	40.7	43.8
0.60	-	-	-	-	-
0.64	-	-	-	-	-
0.75	42 x 0.15	0.16	26.4	27.1	29.2
0.80	-	-	-	-	-
0.93	-	-	-	-	-
1.00	56 x 0.15	0.16	19.8	20.4	21.9
1.13	-	-	-	-	-
1.34	-	-	-	-	-
1.50	83 x 0.15	0.16	13.3	13.7	14.8
1.91	-	-	-	-	-
2.61	-	-	-	-	-

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Maximum linear resistance of cores at 20°C

As per UL 1581

Nominal cross-section (mm²)	Maximum linear resistance of core at 20 °C (Ω/km)		
	Single-strand bare copper conductor UL 1581 - Table 30.1	Single-strand tin-plated copper conductor UL 1581 - Table 30.2	Multi-strand bare copper conductor UL 1581 - Table 30.3
30 AWG	347	361	354
29 AWG	271	282	277
28 AWG	218	227	223
27 AWG	172	179	175
26 AWG	138	143	140
25 AWG	108	112	111
24 AWG	85.9	89.3	87.6
23 AWG	67.9	70.6	69.2
22 AWG	54.3	56.4	55.4
21 AWG	42.7	44.4	43.6
20 AWG	33.9	35.2	34.6
19 AWG	26.9	28.0	27.4
18 AWG	21.4	22.2	21.8
17 AWG	16.9	17.6	17.3
16 AWG	13.5	14.0	13.7
15 AWG	10.6	11.1	10.9
14 AWG	8.45	8.78	8.62
13 AWG	6.69	6.97	6.82
12 AWG	5.31	5.53	5.43
11 AWG	4.22	4.39	4.30
10 AWG	3.343	3.476	3.409
9 AWG	2.652	2.730	2.705
8 AWG	2.102	2.163	2.144
7 AWG	1.667	1.716	1.700
6 AWG	1.323	1.361	1.348
5 AWG	1.049	1.079	1.070
4 AWG	0.8315	0.8559	0.8481
3 AWG	0.6595	0.6788	0.6727
2 AWG	0.5231	0.5384	0.5335
1 AWG	0.4146	0.4268	0.4230
1/0 AWG	0.3287	0.3367	0.3354
2/0 AWG	0.2608	0.2670	0.2660
3/0 AWG	0.2069	0.2119	0.2110
4/0 AWG	0.1640	0.1680	0.1673
250 kcmil	-	-	0.1416
300 kcmil	-	-	0.1180
350 kcmil	-	-	0.1011
400 kcmil	-	-	0.08851
450 kcmil	-	-	0.07867
500 kcmil	-	-	0.7080
550 kcmil	-	-	0.06436
600 kcmil	-	-	0.05900
650 kcmil	-	-	0.05447
700 kcmil	-	-	0.05057
750 kcmil	-	-	0.04721
800 kcmil	-	-	0.04425
900 kcmil	-	-	0.03933
1000 kcmil	-	-	0.03540

Conductor metal	Strand diameter (mm)	Correction coefficient Kc
CuA1 (as per ASTM B 3)	-	1
CuAg (as per ASTM B 298)	-	1
CuSn (as per ASTM B 33)	0.076 ≤ Ø < 0.28	0.9315
	0.28 ≤ Ø < 0.51	0.9416
	0.51 ≤ Ø < 2.6	0.9616
	2.6 ≤ Ø < 7.4	0.9716
	7.4 ≤ Ø < 11.7	0.9766
CuNi (as per ASTM B 355)	-	0.96
CuNi27% (as per ASTM B 355)	-	0.71

To determine the maximum linear resistance at 20 °C of the cores made of the metals above, the following formula is applied:

$$\mathbf{R}_{\text{linmax metal}} = \mathbf{R}_{\text{linmax CuA1}} / \mathbf{Kc}$$

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Main properties of insulation materials commonly used by OMERIN SAS:

Properties	Polyvinyl chloride	Polyethylene low density	Polyethylene high density	Polyethylene chemically cross-linked	Halogen-free polyolefine	Polyurethane	Ethylene tetrafluoro-ethylene	Fluorethylene propylene	Perfluoro-alkoxy alkane	Polytetrafluoro-ethylene	Polyimide	Silicone rubber	VARPREN®
	PVC	LDPE	HDPE	XLPE	HFFR	PUR	ETFE	FEP	PFA	PTFE	PI	SIR	VARPREN®
Physical													
Operating temperature:													
- at low temperature (°C)	-30	-50	-50	-50	-30	-50	-90	-90	-90	-90	-90	-60	-30
- in continuous operating service (°C)	+105	+70	+80	+90	+105	+120	+150	+205	+260	+260	+260	+180	+155
- in short circuit state (°C)	+160	+150	+180	+250	+160	+180	+200	+250	+300	+300	+350	+350	+200
Density (g/cm^3)	1.23 to 1.50	0.91	0.93	0.91	1.5	1.11 to 1.18	1.75	2.15	2.15	2.15	1.67	1.20 to 1.50	1.45 to 1.57
Electrical													
Dielectric strength (kV/mm)	30	20	20	25	20	20	36	24	25	25	28	25	15
Electrical resistance (Ω.cm)	10^{16}	10^{17}	10^{17}	10^{17}	10^{15}	10^{15}	10^{16}	10^{18}	10^{18}	10^{18}	10^{15}	10^{15}	10^{14}
Relative permittivity at industrial frequency	8	2.3	2.3	2.5	3.6	6	2.6	2.1	2.05	2	2.7	3.22 to 3.67	5
tan δ at industrial frequency (x 10^{-4})	1 000	10	10	40	20	300	2	3	2	2	13	37 to 258	200
Chemical													
Resistance to weak acids	Very good	Very good	Very good	Very good	Fair	Very good	Very good	Very good	Very good	Very good	Very good	Good	Good
Resistance to weak alkalis	Very good	Very good	Very good	Very good	Fair	Very good	Very good	Very good	Very good	Very good	Good	Good	Good
Mechanical													
Flexibility	Good	Medium	Poor	Medium	Poor	Good	Medium	Medium	Good	Poor	Medium	Excellent	Excellent
Resistance to abrasion.	Good	Medium	Good	Good	Good	Excellent	Excellent	Medium	Good	Good	Excellent	Good	Good
Tensile strength (MPa)	15	10	20	22	12	50	45	20	27.5	40	18	5	6
Elongation at break (%)	250	400	500	300	180	350	200	250	300	350	70	200	300
Other													
Flame resistance	Medium	Poor	Poor	Poor	Excellent	Medium	Excellent	Excellent	Excellent	Excellent	Excellent	Good	Good
Halogen-free	No	Yes	Yes	Yes	Yes	Yes	No	No	No	No	No	Yes	Yes
Thermal resistivity (K.m/W)	5	3.5	3.5	3.5	5	5	4.4	5	4.4	4.5	5	5	5
Steam resistance	Poor	Poor	Poor	Fair	Poor	Poor	Good	Excellent	Excellent	Excellent	Fair	Good	Poor

Note: The information given above is purely indicative and testing under operating conditions as close as possible to reality is preferable.
In no event shall OMERIN be held liable. Our technical departments are at your service to provide any clarifications required.

Resistance fluorinated insulation to chemical products

	FEP and PTFE	PFA	ETFE
Hydrocarbons (oils, petrol, greases, etc.)	Excellent	Excellent	Excellent
Weak acids	Excellent	Excellent	Excellent
Strong acids	Excellent	Excellent	Very good (except for highly oxidant acids when boiling)
Weak alkalis	Excellent	Excellent	Excellent
Strong alkalis	Very good (except hot alkaline metals)	Excellent	Very good (except very strong alkalis at high temperatures)
Organic solvents	Very good except some halogenated solvents that may cause softening at high temperature and pressure.	Excellent	Excellent

Fluorinated insulation materials are known to be highly resistant to chemical products such as solvents or hydrocarbons, but they are also capable of resisting all other types of aggressive or corrosive environments.
The table below indicates the degrees of resistance of fluorinated insulation materials to chemical products with varying corrosive properties. For further information about fluorinated insulation materials, contact our technical department.

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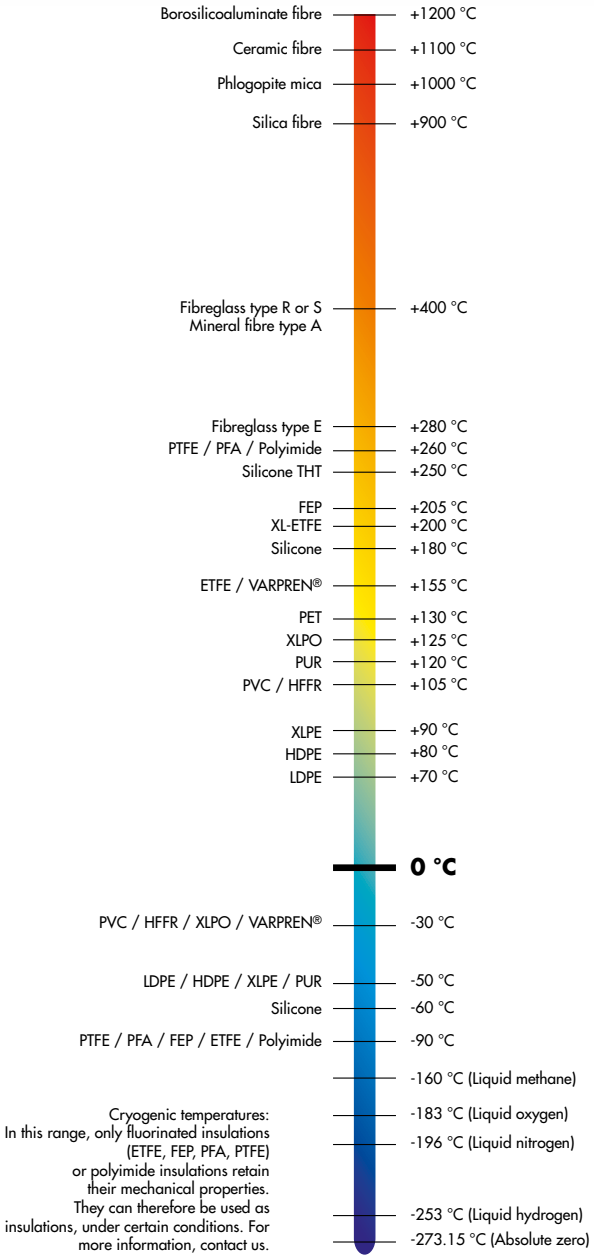
Thermal classification of insulations

Temperature class

• Y: 90 °C • A: 105 °C • E: 120 °C • B: 130 °C • F: 155 °C • H: 180 °C • C: > 180 °C



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General

Introduction

The heat produced by the Joule effect when a current flows through the conductor core, is conducted by the various external insulating layers to be finally dissipated by the external cable environment.

This dissipation of heat via the external environment of the cable is done either by:

- convection and radiation if the cable is installed in the open air.
- conduction if the cable is in contact with other elements or materials.

When the thermal losses produced are equal to the thermal losses dissipated in the surrounding medium, a state of balance is achieved, characterised by a constant core temperature (steady state). This temperature must not exceed the maximum supported by the insulation, to ensure the cable has an optimum lifetime.

The maximum permissible current under continuous operation is the current strength value which, for a clearly defined cable environment, provokes the heating of the conductor cores to the maximum permitted value.

Calculations of permissible current as per IEC 60287

Title of IEC 60287

"Calculation of the continuous current rating of cables (100% load factor)"

Field of application of IEC 60287

This standard only concerns the permanent use operation of cables for all alternating and direct voltages up to 5 kV, buried directly underground, installed in liners, gutters or steel tubes, as well as cables installed in the open air. In IEC 60287, "permanent use" is understood to mean the continuous circulation of a sufficient constant current (load factor 100%) to asymptomatically achieve the maximum conductor temperature, assuming that the conditions of the ambient environment remain unchanged.

Basic assumptions for calculating permissible currents under IEC 60287

- Copper or aluminium core(s).
- Insulation class "maximum temperature resistance of insulation"
- Insulated cable in open air resting on supports or flanges.
- Outer cable diameter less than 150 mm.
- Cable protected from direct sunlight.
- AC (F = 50 Hz) or DC ≤ 5000 V.
- Suitable thermal dissipation and ventilation in the immediate vicinity of the cable.
- No external heat sources in the immediate vicinity of the cable.

Observations

The values indicated in the tables, graphs or calculations are indicative and theoretical.
They must only be used as estimations or as a starting point for a more detailed experimentation plan.
Indeed, these values can vary significantly according to core stranding options, the type of insulation, the number of conductors, the environmental conditions, the conditions of installation, etc.
Our technical departments are at your service for further and more detailed analyses.

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Complements

Correction factors

The calculations of maximum permissible current strength according to IEC 60287 result in graph curves that can be downloaded directly from our website, www.omerin.com. Today a large majority of OMERIN products have their own maximum permissible current graphs. However, if you are unable to find the right one or access the graphs, please contact us.

These graphs are given for specific cable installation conditions (blue box on upper right of graph: see basic assumptions on previous page). For other conditions of installation, you may apply the correction factors given below.

To select the correct dimensioning of your cables, apply the following formula and select the dimensions according to the correction:

$I_{corrected} = (I_{application} / K) / (\text{number of cables per phase})$

Correction factors for several single-core cables or multicore cables

	Correction factors Number of single or multicore cables										
Layout of sealed cables	2	3	4	5	6	7	8	9	12	16	20
Enclosed	0.8	0.7	0.65	0.6	0.55	0.55	0.5	0.5	0.45	0.4	0.4
Single layer on walls or floors or non-perforated trays	0.85	0.79	0.75	0.73	0.72	0.72	0.71	0.7	0.7	0.7	0.7
Single layer on ceiling	0.85	0.76	0.72	0.69	0.67	0.66	0.65	0.64	0.64	0.64	0.64
Single layer on perforated horizontal or vertical trays	0.88	0.82	0.77	0.75	0.73	0.73	0.72	0.72	0.72	0.72	0.72
Single layer on cable raceways, gutters, welded frames, etc.	0.88	0.82	0.8	0.8	0.79	0.79	0.78	0.78	0.78	0.78	0.78

Correction factors for installation in several layers

Number of layers	1	2	3	4	5	6	7	8	>9
Coefficient	1	0.8	0.73	0.7	0.7	0.68	0.68	0.68	0.66

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Equivalences between standards

	Standards NF	EN	IEC	
FIRE RESISTANCE				
Circuit integrity			60331-1	Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0.6/1.0 kV and with an overall diameter exceeding 20 mm
			60331-2	Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0.6/1.0 kV and with an overall diameter not exceeding 20 mm
			60331-3	Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0.6/1.0 kV tested in a metal enclosure
			60331-11	Apparatus - Fire alone at a flame temperature of at least 750 °C
			60331-21	Procedures and requirements - Cables of rated voltage up to and including 0.6/1.0 kV
			60331-23	Procedures and requirements - Electric data cables
			60331-25	Procedures and requirements - Optical fibre cables
CR1 test	C 32-070			Tests for classification of conductors and cables with respect to their fire behaviour
Test on small conductors	C 32-076	50200		Method of test for resistance to fire of unprotected small cables for use in emergency circuits
Test on large conductors	C 32-077	50362		Method of test for resistance to fire of larger unprotected power and control cables for use in emergency circuits
FLAME PROPAGATION				
Cable alone:				
Vertical flame	C 32-078-1-1	60332-1-1	60332-1-1	Test for a vertical flame propagation for a single insulated wire or cable - Apparatus
	C 32-078-1-2	60332-1-2	60332-1-2	Test for vertical flame propagation for a single insulated wire or cable - Procedure for 1 kW pre-mixed flame
	C 32-078-1-3	60332-1-3	60332-1-3	Test for vertical flame propagation for a single insulated wire or cable - Procedure for determination of flaming droplets/particles
C2 test	C 32-070			Tests for classification of conductors and cables with respect to their fire behaviour
Vertical flame on small conductor	C 32-078-2-1	60332-2-1	60332-2-1	Test for vertical flame propagation for a single small insulated wire or cable - Apparatus
	C 32-078-2-2	60332-2-2	60332-2-2	Test for vertical flame propagation for a single small insulated wire or cable - Procedure for diffusion flame
Bunched cable:				
	C 32-078-3-10	60332-3-10	60332-3-10	Test for vertical flame spread of vertically-mounted bunched wires or cables - Apparatus
	C 32-078-3-21	60332-3-21	60332-3-21	Test for vertical flame spread of vertically-mounted bunched wires or cables - Category A F/R
	C 32-078-3-22	60332-3-22	60332-3-22	Test for vertical flame spread of vertically-mounted bunched wires or cables - Category A
	C 32-078-3-23	60332-3-23	60332-3-23	Test for vertical flame spread of vertically-mounted bunched wires or cables - Category B
	C 32-078-3-24	60332-3-24	60332-3-24	Test for vertical flame spread of vertically-mounted bunched wires or cables - Category C
	C 32-078-3-25	60332-3-25	60332-3-25	Test for vertical flame spread of vertically-mounted bunched wires or cables - Category D
FIRE PROPAGATION				
C1 test	C 32-070			Tests to classify conductors and cables according to their fire behaviour - C1 test
SMOKE DENSITY				
	C 32-073-1	61034-1	61034-1	Test apparatus
	C 32-073-2	61034-2	61034-2	Test procedure and requirements
	X 10-702-1			Determination of the opacity of the fumes in an atmosphere without air renewal - Apparatus
	X 10-702-2			Determination of the opacity of the fumes in an atmosphere without air renewal - Test method
COMBUSTION GASES				
	C 32-074-1	60754-1	60754-1	Determination of halogen acid gas content
	C 32-074-2	60754-2	60754-2	Determination of acidity (by pH measurement) and conductivity
	X 70-100			Analysis of pyrolysis and combustion gases - Tubular furnace method
	X 70-101			Analysis of pyrolysis and combustion gases - Smoke chamber method
	C 20-453			Conventional determination of smoke corrosiveness
	C 20-454			Analysis and titrations of gases evolved during pyrolysis or combustion of materials used in electrotechnical systems

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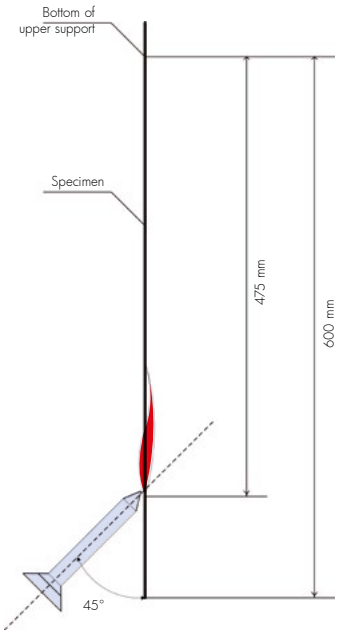
Description of some tests

Test: Vertical flame spread on insulated cable as per IEC 60332-1-2 - Test C2 as per NF C 32-070

Length of specimen: 600 mm.
Burner characteristics: as per IEC 60322-1-1
Properties of flame: 1 kW.
Position of specimen: vertical
Flame position: 45° from the vertical axis of the specimen and 475 mm from the bottom of the lower support.
Flame application time: see table below.

Acceptance criteria:
- The cable must be self-extinguishing.
- The carbonised zone must not be within 50 mm of the bottom of the upper support.
- The carbonised zone must not be more than 540 mm from the bottom of the upper support.



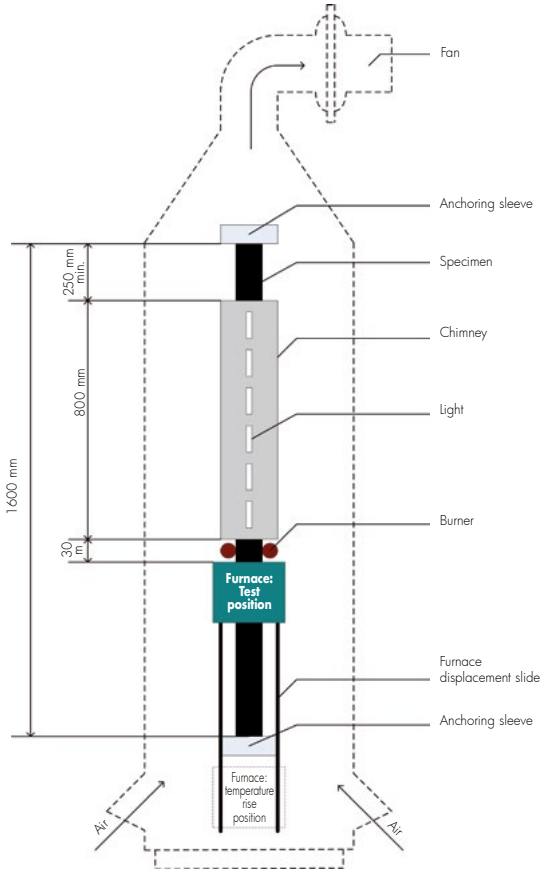
Outer diameter of specimen mm	Flame application time s
D ≤ 25	60
25 < D ≤ 50	120
50 < D ≤ 75	240
D > 75	480

Note: When non-circular cables are tested (e.g. flat cables), the circumference is measured and used to calculate an equivalent diameter as if the cable was circular.

Test: Fire propagation - C1 test as per NF C 32-070

Length of specimen: 1600 mm.
Number of sections per specimen: according to cable diameter
Properties of flame: 1 kW.
Position of specimen: vertical
Test temperature: 800 °C.
Duration: 30 min.

Acceptance criteria:
- The part of the specimen beyond the upper end of the chimney must present no traces of combustion.



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EUROCLASSES

The new European reaction-to-fire classification(1) for cables as per the Construction Products Regulation (CPR): "EUROCLASSES"

Faced with all fire risks, in 2006 the European Union decided to include cables in the Construction Products Directive (CPD). A classification of fire reaction characteristics of cables was published in the Official Journal of the European Union on 27 October 2006 to endorse this decision. These Euroclasses relate to both power and communication cables, in all types of building - residential, commercial and industrial. The new classification represents significant progress for the safety of people and property, as it considers the overall performance of cables in a fire.

MORE ACCURATE CLASSIFICATION

Table 52A in standard NF C 15-100 currently lists the conductors and cables commonly used in an electrical installation. The table indicates especially the fire reaction characteristics for each cable (C1, C2 or C3). This French classification is set out by the Order of 21 July 1994 which, apart from the classes, lays down the certificate of compliance of the fire performance of electric conductors and cables. It is going to be replaced gradually by the European classification that will have seven classes: A, B1, B2, C, D, E and F, A is the most demanding level.

The public authorities must adapt the French regulations to the European requirements and amend the Order of 21 July 1994 to apply this new classification in France. The regulations on different types of building will then be reviewed to clarify the application of the Euroclasses. The Euroclasses will take time to become applicable. The tests on cables in terms of their fire performance must first be harmonised at European level. Several standards have therefore been prepared:

- Standard EN 50399, which defines the new test methods that supplement certain methods already in existence.
- Standard EN 13501-6, which translates the Euroclass classification. This is at the final voting stage in the relevant Technical Committee of the CEN.
- The "harmonised products" standard EN 50575, which sets out the essential requirements for the assessment and declaration of performance, the initial tests, the monitoring and the marking of products.

Once all these standards have been published and the public authorities have notified the European Commission about which bodies are approved for product certification, the certified products will then gradually appear in the marketplace bearing the CE markings and the statement of the Euroclass achieved. The French classification and the Euroclasses will operate side-by-side for a certain period. Subsequently, the CE markings and performance declarations will be mandatory.

EUROCLASS	CLASSIFICATION CRITERIA	ADDITIONAL CRITERIA
A^{ca}	Fire load	
$B1^{ca}$	**Heat release + Vertical spread in bunched cables + Flame spread**	**Smoke emissions** (s1, s1a, s1b, s2, s3) **Flaming droplets** (d0, d1, d2) **Acidity** (a1, a2, a3)
$B2^{ca}$		
C^{ca}		
D^{ca}		
E^{ca}	Flame spread	
F^{ca}		

EUROCLASS CLASSIFICATION CRITERIA

Fire load
Aca = Non-combustible (glass, silica, etc.)
B1ca = Combustible non-flammable
B2ca = Combustible low flammability
Cca = Combustible low flammability
Dca = Combustible moderate flammability
Eca = Combustible high flammability
Fca = not classified

Smoke opacity
(based on quantity and speed of production)
s1 = small quantity and slow production speed
s2 = moderate quantity and production speed
s3 = large quantity and fast production speed
s1a = results in better light transmittance than s1b

Flaming droplets and debris
d0: no debris
d1: no debris that burns for more than ten seconds
d2: debris that burns for more than ten seconds

Acidity and conductivity
a1: low conductivity and low acidity of solubilised combustion gases
a2: relatively low conductivity and low acidity of solubilised combustion gases
a3: high conductivity and acidity of solubilised combustion gases

(1) Caution, the reaction to fire relates to the performance of the cable when it is burning. It does not refer to its ability to do its work for a limited time in a fire (the term in this case is resistance to fire).

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List of standards

ANSI/IEEE 383	IEEE Standard for Qualifying Class 1E Electric Cables and Field Splices for Nuclear Power Generating Stations
ASTM B 3	Standard Specification for Soft or Annealed Copper Wire
ASTM B 8	Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
ASTM B33	Standard Specification for Tin-Coated Copper or Annealed Copper Wire for Electrical Purposes
ASTM B 160	Standard Specification for Nickel Rod and Bar
ASTM B 170	Standard Specification for Oxygen-Free Electrolytic Copper – Refinery Shapes
ASTM B 172	Standard Specification for Rope-Lay-Stranded Copper Conductors Having Bunch-Stranded Members, for Electrical Conductors
ASTM B 173	Standard Specification for Rope-Lay-Stranded Copper Conductors Having Concentric-Stranded Members, for Electrical Conductors
ASTM B 174	Standard Specification for Bunch-Stranded Copper Conductors for Electrical Conductors
ASTM B 193	Standard Test Method for Resistivity of Electrical Conductor Materials
ASTM B 298	Standard Specification for Silver-Coated Soft or Annealed Copper Wire
ASTM B 355	Standard Specification for Nickel-Coated Soft or Annealed Copper Wire
ASTM D149	Standard Test Method for Dielectric Breakdown Voltage and Dielectric Strength of Solid Electrical Insulating Materials at Commercial Power Frequencies
CSA C22.2 210	Appliance wiring material products
DIN 17740	Wrought nickel, chemical composition
DIN 17753	Wrought nickel and nickel alloy wires, characteristics
DIN 40620	Varnished sleevings (flexible with textile) used for electrical insulation
DIN 40628	Sleevings based on silicone rubber
DIN 43712	Measurement and Control; electrical temperature sensors; wires for thermocouples
DIN 43713	Electrical temperature sensors; wires and stranded wires for extension and compensating cables
DIN 43714	Measurement and Control; electrical temperature sensors; compensating cables for thermocouples
DIN 43760	Measurement and Control: Electrical Temperature Sensors
HD 308	Identification of cores in cables and flexible cords
HD 361	System for cable designation
IEC 60079	Electrical apparatus for explosive gas atmospheres
IEC 60085	Electrical insulation - Thermal evaluation and designation
IEC 60092	Electrical installations in ships
IEC 60189	Low-frequency cables with PVC insulation and PVC sheath
IEC 60227	Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V
IEC 60228	Conductors of insulated cables
IEC 60245	Rubber insulated cables - Rated voltages up to and including 450/750 V
IEC 60287	Electric cables - Calculation of the current rating
IEC 60331	Tests for electric cables under fire conditions - Circuit integrity
IEC 60332	Tests on electric and optical fibre cables under fire conditions
IEC 60502	Power cables with extruded insulation and their accessories for rated voltages from 1 kV (Um = 1.2 kV) up to 30 kV (Um = 36 kV)
IEC 60584	Thermocouples
IEC 60695	Fire hazard testing
IEC 60751	Industrial platinum resistance thermometers
IEC 60754	Tests on gases evolved during combustion of materials from cables
IEC 60811	Electric and optical fibre cables - Test methods for non-metallic materials
IEC 60949	Calculation of thermally permissible short-circuit currents, taking into account non-adiabatic heating effects
IEC 61034	Measurement of smoke density of cables burning under defined conditions
IEC 62230	Electric cables - Spark-test method
JIS C 1602	Thermocouples
JIS C 1610	Compensating Lead Wires
MIL-W-22759	Military Specification Sheet : Wire, Electric, Fluoropolymer-insulated
NF C 15-100	Low voltage electrical installations
NF C 20-453	Basic environmental testing procedures - Test methods. Conventional determination of corrosiveness of smoke
NF C 20-454	Analysis and titrations of gases evolved during pyrolysis or combustion of materials used in electro-technical systems
NF C 32-018	Conductors of small wires and cables
NF C 31-111	conductors in bare or tinned, cold-hardened or annealed copper, of circular cross-section obtained by single-filament or multi-filament drawing
CR1 test	Tests for classification of conductors and cables with respect to their fire behaviour
NF C 42-323	Electric measurement devices - identification of thermocouples
NF C 42-324	Extension and compensation cables for thermocouples Composition, nature of materials, manufacturing tests
NF C 93-521	Electronic components: Low frequency equipment wires and cables with solid or stranded conductors, PVC insulation and sheath.
NF C 93-523	Electronic components: Insulated wires for high temperatures
NF C 93-524	Electronic components: Insulated wires for high temperatures up to 150 °C
NF EN 13601	Copper and copper alloys - Copper rod, bar and wire for general electrical purposes
NF EN 13602	Copper and copper alloys - Drawn, round copper wire for the manufacture of electrical conductors
NF EN 13603	Copper and copper alloys - Test methods for assessing protective tin coatings on drawn round copper wire for electrical purposes
NF EN 50143	Cables for illuminated signs and illuminated discharge tubes
NF EN 50200	Method of test for resistance to fire of unprotected small cables for use in emergency circuits
NF EN 50264	Railway applications - Railway rolling stock power and control cables having special fire performance
NF EN 50305	Railway applications - Railway rolling stock cables having special fire performance - Test methods
NF EN 50306	Railway applications - Railway rolling stock cables having special fire performance - Thin wall
NF EN 50343	Railway applications - Rolling stock - Rules for installation of cabling
NF EN 50362	Method of test for resistance to fire of larger unprotected power and control cables for use in emergency circuits
NF EN 50363	Insulating, sheathing and covering materials for low-voltage energy cables
NF EN 50382	Railway applications - Railway rolling stock high temperature power cables having special fire performance
NF EN 50395	Electrical test methods for low voltage energy cables
NF EN 50396	Non-electrical test methods for low voltage energy cables
NF EN 50525	Electric cables - Low voltage energy cables of rated voltages up to and including 450/750 V (U0/U)
NF EN 60228	Conductors of insulated cables
NF EN 60335	Household and similar electrical appliances - Safety
NF EN 60584	Thermocouples
NF EN 60598	Luminaires
NF EN 60754	Tests on gases evolved during combustion of materials from cables
NF EN 61034	Measurement of smoke density of cables burning under defined conditions
NF EN 62230	Electric cables - Spark-test method
NF F 16-101	Rolling stock. Fire behaviour. Materials selection
NF C 87-201	Oil industry - Extension and compensation cables for thermocouples - Specifications
NF C 87-202	Oil industry - Instrumentation cables - Specifications
NF X 10-702	Fire test methods. Determination of the opacity of the fumes in an atmosphere without air renewal
NF X 70-100	Fire tests - Analysis of gaseous effluents
NF X 70-101	Fire tests - Analysis of gaseous effluents
UL 94	Tests for Flammability of Plastic Materials for Parts in Devices and Appliances
UL 758	Appliance Wiring Material
UL 1441	Coated Electrical Sleeving
UL 1581	Reference Standard for Electrical Wires, Cables, and Flexible Cords
UTE C 93-521	Electronic components. Low frequency equipment wires and cables with solid or stranded conductors, PVC insulation and sheath
UTE C 93-523	Electronic components. Insulated wires for high temperatures
UTE C 93-524	Electronic components. Insulated wires for high temperatures up to 150 °C
VDE 0207	Insulating and sheathing compounds for cables and flexible cords
VDE 0250	Cables, wires and flexible cords for power installations
VDE 0472	Testing of cables, wires and flexible cords

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Names and symbols

As per NF X 02-004

In this paragraph, we provide examples of usual physical quantities with the corresponding units and symbols, along with the expression of derived units in base units and supplementary units.

Physical quantities and base units of the International system of units

PHYSICAL QUANTITY	UNIT	SYMBOL
length	metre	m
mass	kilogram	kg
time	second	s
electrical current strength	ampere	A
thermodynamic temperature	Kelvin	K
quantity of material	mole	mol
light intensity	candela	cd

Note: The temperature in Celsius t is associated to the thermodynamic temperature T via the relationship t = T-273.15
A temperature interval may be expressed either in Kelvins or in degrees Celsius.
In this case, 1 °C = 1 K

Supplementary physical quantities and units of the international system (which may be used as quantities and base units)

PHYSICAL QUANTITY	UNIT	SYMBOL
plane angle	radian	rad
solid angle	steradian	sr

Table presenting the main multiples and sub-multiples of units of measurement

MULTIPLES		
Factor	Prefix	Symbol
10^{18}	exa	E
10^{15}	peta	P
10^{12}	tera	T
10^{9}	giga	G
10^{6}	mega	M
10^{3}	kilo	k
10^{2}	hecto	h
10^{1}	deca	da
SUB-MULTIPLES		
10^{-1}	deci	d
10^{-2}	centi	c
10^{-3}	milli	m
10^{-6}	micro	µ
10^{-9}	nano	n
10^{-12}	pico	p
10^{-15}	femto	f
10^{-18}	atto	a

Some quantities and derived units of the International system of units:

	PHYSICAL QUANTITY	UNIT NAME	UNIT SYMBOL	IN BASE UNITS
SPACE TIME	surface area	square metre	m^2	m^2
	volume	cubic metre	m^3	m^3
	angular speed	radian per second	rad/s	$rad.s^{-1}$
	speed	metre per second	m/s	$m.s^{-1}$
	acceleration	metre per squared second	m/s^2	$m.s^{-2}$
	frequency	hertz	Hz	s^{-1}
	frequency of rotation	second to the power minus 1	s^{-1}	s^{-1}
MECHANICAL	density	kilogram per cubic metre	kg/m^3	$kg.m^3$
	mass flow	kilogram per second	kg/s	$kg.s^{-1}$
	volume flow	cubic metre per second	m^3/s	$m^3.s^{-1}$
	quantity of movement	kilogram-metre per second	kg.m/s	$kg.m.s^{-1}$
	kinetic moment	kilogram-metre squared per second	$kg.m^2/s$	$kg.m^2.s^{-1}$
	moment of inertia	kilogram-metre squared	$kg.m^2$	$kg.m^2$
	force	Newton	N	$kg.m.s^{-2}$
	moment of force	Newton-metre	N.m	$kg.m^2.s^{-2}$
	pressure, stress	Pascal	Pa	$kg.m^{-1}.s^{-2}$
	dynamic viscosity	Pascal-second	Pa.s	$kg.m^{-1}.s^{-1}$
	kinematic viscosity	square metre per second	m^2/s	$m^2.s^{-1}$
	surface tension	Newton per metre	N/m	$kg.s^{-2}$
	energy, work, heat	joule	J	$kg.m^2.s^{-2}$
	power, energy flow	watt	W	$kg.m^2.s^{-3}$
THERMO-DYNAMIC	linear dilation coefficient	Kelvin to the power minus 1	K^{-1}	K^{-1}
	Thermal conductivity	watt per metre-Kelvin	W/(m.K)	$kg.m.K^{-1}.s^{-3}$
	Specific heat capacity	joule per kilogram-Kelvin	J/(kg.K)	$m^2.K^{-1}.s^{-2}$
	entropy	joule per Kelvin	J/K	$kg.m^2.K^{-1}.s^{-2}$
	internal energy, enthalpy free energy, free enthalpy	joule	J	$kg.m^2.s^{-2}$
OPTICAL	light flow	lumen	lm	cd.sr
	luminous luminescence	candela per cubic metre	cd/m^2	$cd.m^{-2}$
	luminous exitance	lumen per cubic metre	lm/m^2	$cd.sr.m^{-2}$
	illumination	lux	lx	$cd.sr.m^{-2}$
	luminous exposure	lux-second	lx.s	$cd.sr.s.m^{-2}$
ELECTRICITY MAGNETISM	luminous efficiency	lumen per watt	lm/W	$cd.sr.s3.kg^{-1}.m^{-2}$
	electrical charge, quantity of electricity	coulomb	C	A.s
	electrical field	volt per metre	V/m	$m.kg.A^{-1}.s^{-3}$
	potential difference, voltage, electromotive force	volt	V	$kg.m^2.A^{-1}.s^{-3}$
	capacity	farad	F	$A^2.s4.kg^{-1}.m^{-2}$
	magnetic field	ampere per metre	A/m	$A.m^{-1}$
	magnetic induction	Tesla	T	$kg.A^{-1}.s^{-2}$
	magnetic induction flow	Weber	Wb	$kg.m^2.A^{-1}.s^{-2}$
	inductance, permeance	Henry	H	$kg.m^2.A^{-2}.s^{-2}$
	reluctance	Henry to the power minus 1	H^{-1}	$A^2.s^2.kg^{-1}.m^{-2}$
	resistance, impedance, reactance	ohm	Ω	$kg.m^2.A^{-2}.s^{-3}$
	conductance, admittance, susceptance	siemens	S	$A^2.s^3.kg^{-1}.m^{-2}$
	resistivity	ohm-metre	Ω.m	$kg.m^3.A^{-2}.s^{-3}$
	conductivity	siemens per metre	S/m	$A^2.s^3.kg^{-1}.m^{-3}$
CHEMISTRY PHYSICS	molar mass	kilogram per mole	kg/mol	$kg.mol^{-1}$
	molar volume	cubic metre per mole	m^3/mol	$m^3.mol^{-1}$
	concentration	kilogram per cubic metre	kg/m^3	$kg.m^{-3}$
	molar concentration	mole per cubic metre	mol/m^3	$mol.m^{-3}$
	molarity	mole per kilogram	mol/kg	$mol.kg^{-1}$

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Form

Main conversion factors for units of measure

Units	Conversion factor	Units	Conversion factor
Length (conversion in metres)			
angström (Å)	1.10^{-10}	mile	$1.609344.10^{3}$
light year	$9.46073.10^{15}$	nautical mile	$1.852.10^{3}$
fermi (fm)	1.10^{-15}	pica	$4.2175.10^{-3}$
foot (ft)	$3.048.10^{-1}$	point [US]	$3.515.10^{-4}$
inch (in)	$2.54.10^{-2}$	rod	$5.0292.10^{0}$
micron (µ)	1.10^{-6}	sigma (σ)	1.10^{-12}
mil	$2.54.10^{-5}$	yard (yd)	$9.144.10^{-1}$
Surface area (conversion in metres)			
centiare (ca)	1.10^{0}	circular mil	$5.067075.10^{-10}$
are (a)	1.10^{2}	rood	$1.01171.10^{3}$
hectare (ha)	1.10^{4}	acre	$4.04686.10^{3}$
Volume (conversion in cubic metres)			
barrel [US]	$1.58987.10^{-1}$	gill [UK]	$1.42065.10^{-4}$
board foot	$2.36.10^{-3}$	gill [US] (gi)	$1.18294.10^{-4}$
bushel [UK]	$3.63687.10^{-2}$	liquid pint [US] (liq pt)	$4.73176.10^{-4}$
bushel [US] (bu)	$3.52391.10^{-2}$	liquid quart [US] (liq qt)	$9.46352.10^{-4}$
dry barrel [US] (bbl)	$1.15627.10^{-1}$	litre (L)	1.10^{-3}
dry pint [US] (dry pt)	$5.50610.10^{-4}$	minim [UK] (min)	$5.91939.10^{-8}$
dry quart [US] (dry qt)	$1.10122.10^{-3}$	minim [US] (min)	$6.16115.10^{-8}$
fluid ounce [UK] (fl oz)	$2.84130.10^{-5}$	peck [UK]	$9.0922.10^{-3}$
fluid ounce [US] (fl oz)	$2.95735.10^{-5}$	peck [US]	$8.809768.10^{-3}$
gallon [UK] (gal)	$4.54609.10^{-3}$	quart [UK] (qt)	$1.13652.10^{-3}$
gallon [US] (gal)	$3.78541.10^{-3}$		
Planar angle (conversion in radians)			
degree (°)	$1.745329.10^{-2}$	minute (')	$2.908882.10^{-4}$
grade (gr)	$1.570796.10^{-2}$	second (")	$4.848137.10^{-6}$
Time (conversion in seconds)			
hour (h)	$3.6.10^{3}$	minute (min)	6.10^{1}
day (d)	$8.64.10^{4}$		
Mass (conversion in kilogrammes)			
cental	$4.53592.10^{1}$	ton (ton)	$1.016047.10^{3}$
long ton [US]	$1.016047.10^{3}$	tonne (t)	1.10^{3}
ounce (oz)	$2.834952.10^{-2}$	troy ounce	$3.11035.10^{-2}$
pound (lb)	$4.535924.10^{-1}$	troy pound	$3.73242.10^{-1}$
quintal (q)	1.10^{2}	atomic mass (u)	$1.66054.10^{-27}$
short ton (sh tn)	$9.07185.10^{2}$		
Speed (conversion in metres per second)			
knot	$5.14444.10^{-4}$		
Force (conversion in Newtons)			
dyne (dyn)	1.10^{-5}	pound-force (lbf)	$4.44822.10^{0}$
kilogram-force (kgf)	$9.80665.10^{0}$	poundal (pdl)	$1.38255.10^{-1}$
pond (p)	$9.80665.10^{-3}$		
Energy transferred, work (conversion in joules)			
british thermal unit (Btu)	$1.055056.10^{3}$	kilogrammetre (kgm)	$9.80665.10^{0}$
calorie I.T. (cal I.T.)	$4.1868.10^{0}$	therm	$1.055056.10^{8}$
calorie 15°C (cal15)	$4.1855.10^{0}$	thermie (th)	$4.1855.10^{6}$
electronvolt (eV)	$1.60218.10^{-19}$	thermochemical calorie (calth)	$4.1840.10^{0}$
frigorie (fg)	$-4.1855.10^{3}$	watthour (Wh)	$3.6.10^{3}$
Power (conversion in watts)			
horsepower (hp)	$7.35499.10^{2}$	var (var)	1.10^{0}
horsepower [UK] (hp)	$7.4570.10^{2}$		
Stress and pressure (conversion in Pascals)			
normal atmosphere (atm)	$1.01325.10^{5}$	inch of mercury (inHg)	$3.38639.10^{3}$
technical atmosphere (at)	$9.80665.10^{4}$	millimetre of water (mmH_2O)	$9.80665.10^{0}$
bar (bar)	1.10^{5}	millimetre of mercury (mmHg)	$1.333224.10^{2}$
foot of water (ftH2O)	$2.98907.10^{3}$	pound-force per square inch (psi)	$6.894757.10^{3}$
inch of water (inH2O)	$2.49089.10^{2}$	torr (Torr)	$1.333224.10^{2}$
Magnetomotive force (conversion in amperes)			
gilbert (Gb)	$7.9577.10^{-1}$		
Quantity of electricity, electric charge (conversion in coulombs)			
ampere-hour (Ah)	$3.6.10^{3}$	franklin (Fr)	$3.33564.10^{-10}$
faraday (F)	$9.64870.10^{4}$		
Radioactivity (conversion in bequerels)			
curie (Ci)	$03/07/2010^{10}$		
Exposure (conversion in coulombs per kilogramme)			
röntgen (R)	2.58×10^{-4}		

Temperature conversion factors

Tc: temperature in degrees Celsius
Tk: temperature in degrees Kelvin
Tf: temperature in degrees Fahrenheit

Tc = Tk – 273.15	Tc = 5/9 * (Tf – 32)
Tf = 1.8 * Tk – 459.67	Tf = 9/5 * Tc + 32

Table of correspondences between American (AWG) and metric (mm²) cross-sections

AWG: American Wire Gauge. MCM: thousands of circular mils

Cross-sections			Diameter	
AWG	MCM	mm²	mm	inch
-	750	380	-	-
-	700	355	-	-
-	600	304	-	-
-	500	253	-	-
-	400	203	-	-
-	350	177	-	-
-	300	152	-	-
-	250	127	-	-
4/0	212	107	11.7	0.4600
3/0	168	85.0	10.4	0.4096
2/0	133	67.5	9.27	0.3648
1/0	105	53.4	8.25	0.3249
1	83.7	42.4	7.35	0.2893
2	66.4	33.6	6.54	0.2576
3	52.6	26.7	5.83	0.2294
4	41.7	21.2	5.19	0.2043
5	33.1	16.8	4.62	0.1819
6	26.2	13.3	4.11	0.1620
7	20.8	10.6	3.67	0.1443
8	16.5	8.35	3.26	0.1285
9	13.1	6.62	2.91	0.1144
10	10.4	5.27	2.59	0.1019
11	8.23	4.15	2.30	0.0907
12	6.53	3.31	2.05	0.0808
13	5.18	2.63	1.83	0.0720
14	4.11	2.08	1.63	0.0641
15	3.26	1.65	1.45	0.0571
16	2.58	1.31	1.29	0.0508
17	2.05	1.04	1.15	0.04526
18	1.62	0.823	1.024	0.4030
19	1.29	0.653	0.912	0.03589
20	1.02	0.512	0.812	0.03196
21	0.810	0.412	0.723	0.02846
22	0.642	0.325	0.644	0.02535
23	0.509	0.259	0.573	0.02257
24	0.404	0.205	0.511	0.02010
25	0.320	0.163	0.455	0.01790
26	0.254	0.128	0.405	0.01594
27	0.201	0.102	0.361	0.01420
28	0.160	0.0804	0.321	0.01264
29	0.126	0.0646	0.286	0.01126
30	0.100	0.0503	0.255	0.01003
31	0.080	0.0400	0.227	0.00893
32	0.063	0.0320	0.202	0.00795
33	0.050	0.0252	0.180	0.00708
34	0.039	0.0200	0.160	0.00630
35	0.031	0.0161	0.143	0.00561
36	0.025	0.0123	0.127	0.00500
37	0.019	0.0100	0.113	0.00445
38	0.015	0.00795	0.101	0.00397
39	0.012	0.00632	0.0897	0.00353
40	0.0096	0.00490	0.0789	0.00310

Other conversion factors metric system / Anglo-Saxon system

millimetres	x	0.03937	=	inches
millimetres	x	39.37	=	mils
metres	x	39.37	=	inches
metres	x	3.280	=	feet
inches	x	25.40	=	millimetres
feet	x	0.3048	=	metres
mils	x	0.0254	=	millimetres
kilograms	x	2.205	=	pounds
pounds	x	0.4536	=	kilograms
Ω / km	x	0.3048	=	Ω / 1000 feet
Ω / 1000 feet	x	3.281	=	Ω / km
pounds / 1000 feet	x	1.488	=	kg / km
square inches	x	645.2	=	square millimetres
square millimetres	x	1.273	=	circular mm
square millimetres	x	1973.5	=	circular mils
square mils	x	1.273	=	circular mils
circular mm	x	1550	=	circular mils
circular mm	x	0.7854	=	square millimetres

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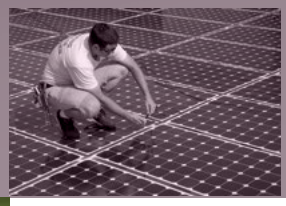

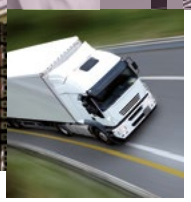

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