

### PACKAGING AND TECHNICAL DATA





- The world's leading manufacturer of silicone-insulated wires and cables
- Europe's leading manufacturer of glass-yarn braids
- France's leading manufacturer of fire safety cables

The Omerin group has been producing electrical cables for extreme conditions since 1959

At Omerin, we use our know-how and technology to develop increasingly high-performance products.

Our expertise is recognized in over 120 countries.



Omerin offers a wide range of high-performance products covering a large number of applications in very diverse industries, including the electrothermal construction, electromechanical, chemical, nuclear energy, railway, naval, aeronautical, heavy industry, power plant and other sectors.

Our product range is further extended by varnished, impregnated and treated braided insulating sleevings, door seals for ovens, fireproof sleevings, thermocouple, extension and compensation cables as well as industrial braids.

### List of all the available catalogues:

HIGH TEMPERATURE WIRES AND CABLES
FOR THE GENERAL MARKET 
SECTION I: CROSS LINKED ELASTOMERS

HIGH TEMPERATURE WIRES AND CABLES
FOR THE GENERAL MARKET
SECTION II: FLUOROPOLYMERS
AND THERMOPLASTICS

HIGH TEMPERATURE WIRES AND CABLES
FOR THE GENERAL MARKET S
SECTION III: COMPOSITE INSULATIONS

FIRE RESISTANT SAFETY CABLES

CABLE SOLUTIONS FOR ROLLING STOCK

CABLES FOR POWER STATIONS 6
AND HIGH-RISK SITES

MARINE CABLES

PYROMETRY CABLES &

BRAIDED INSULATING SLEEVINGS (9)

HIGH TEMPERATURE MEDIUM VOLTAGE (1)
POWER CABLES

PACKAGING AND TECHNICAL DATA

### Men and women at your service

The technical expertise of our teams is at your disposal, providing responses and solutions to all your requirements.

Our Methods, Quality and Research and Development Departments work permanently together with the aim of constantly improving our products and processes.

All our staff subscribe to this approach with their involvement and constant self-checking at all stages of production.

Ultimately, this catalogue is the result of the passionate endeavours of an entire team, who have displayed great talent in writing it for you.

It is designed to be a simple and concise working tool for you, serving as a reference document that is able to meet the majority of your needs.

This catalogue, as well as ten others from our collection are available on line with real time updates and much more information at

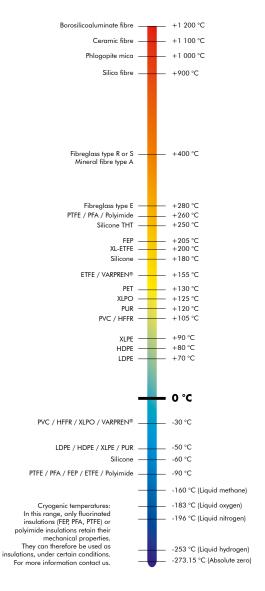
### www.omerin.com

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	Y
BIO-HABITAT®	Wires and cables for a home without electromagnetic interference
CERAFIL®	Miniature ceramic insulated wires for very high temperatures
COAXRAIL®	Coaxial cables for railway industry
COAXTHERM®	High temperature coaxial cables
COUPLIX®	Pyrometry cables (thermocouples, extension, compensation cables)
DATARAIL®	Data cables for the railway industry
ELECTROAIR®	Aerospace & Defence wires and cables
ENERSYL®	Electrical cables for power station and high risk sites
FLEXBAT®	Extra flexible battery cables
LUMIPLAST®	Wires and cables for lighting systems
METALTRESSE®	High performance metallic braids
MINOROC®	Very high tensile strength synthetic cables
MULTIMAX®	Power, control and instrumentation cables for the marine industry
MULTI-VX®	Hybrid data and power cables
ODIOSIS®	Sound, amplification and loudspeaker cables
OILPLAST®	Cables for industrial environments and intrinsically safe system
OMBILIFLEX®	High performance special multi-function cables
<b>PLASTHERM</b> ®	Special thermoplastic insulated wires and cables
POWER CONNECT®	High performance power cords
<b>PROFIPLAST®</b>	Thermoplastic insulated wires and cables
PYRISOL®	Fire resistant power cables for safety circuits
PYRITEL®	Fire resistant communication cables for safety circuits
SILIBOX®	Wire and cables cardboard box packaging system
SILICABLE®	Special high temperature wires and cables
SILICOUL®	low and medium voltage class H (180°C) power cables
SILIFLAM®	Very high safety cables for extreme temperatures
SILIFLON®	Fluoropolymer insulated high temperature wires and cables
SILIGAINE®	Braided insulating sleevings
SILIRAD®	Electron beam cross-linked cables
SILITUBE®	Braided or extruded tubes
SOLARPLAST®	Power cables for photovoltaic solar panels
SONDIX®	Platinum resistance temperature sensors connection cables
SPIRFLEX®	High performance spiral cables
TEXALARM®	Cables for safety systems and fire alarms
TS CABLES®	Coaxial and data cables
TS COM 900®	Telephonic cables for very speed reception
TS LAN®	Copper LAN cables
TWINLINK®	High temperature controlled impedance twisted pair cables
TWINPLAST®	Extra flexible cables for battery chargers or jump starters
<b>VARPREN</b> ®	Wires and cables with special cross-linked Varpren $^{\scriptsize\textcircled{\tiny{0}}}$ insulation
VEROX®	Fiberglass braided seals
VIDEOCOAX®	Analog and digital video cables



### Thermal classification of insulations





















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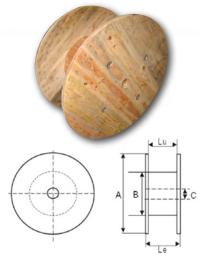
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# Packaging on drums

### **Drum dimensions**



	Drum reference	ce	Nature of	Diameter A	Diameter B	Diameter C	le	Lu	Approximate
ODP	ODS	ODB	flanges	mm	mm	mm	mm	mm	weight
Cat. T - Dr	ums								kg
-	-	T 300	Plywood	300	150	33	216	200	1.1
T 400	T 400	-	Plywood	400	148	31	316	300	2.4
T 400B	-	-	Plywood	400	148	31	216	200	2.1
-	T 400D	-	Plywood	400	208	42	216	200	2.0
-	T 450B	-	Plywood	450	208	42	216	200	2.4
-	T 450	T 450	Plywood	450	208	42	266	250	2.5
T 600	T 600	T 600	Plywood	600	242	83	324	300	5.5
T 600C	-	-	Metal rimmed plywood	600	315	42	330	300	6.8
T 750	T 750		Plywood	750	300	83	480	450	11
-	-	T 750DB	Plywood	750	300	83	375	350	8.9
T 900	T 900	-	Wood	900	420	83	526	458	25
T 900C	-	-	Metal rimmed wood	900	420	83	550	450	43
T 1050	T 1050	-	Wood	1 050	530	83	526	458	40
T 1050C	-	-	Metal rimmed wood	1 050	545	83	550	450	60
T 1200	T 1200	-	Wood	1 200	630	83	700	600	60
T 1200C	-	-	Metal rimmed wood	1 200	630	83	700	600	90
T 1400	T 1400	-	Wood	1 400	720	83	712	600	115
T 1400C	-	-	Metal rimmed wood	1 400	720	83	712	600	150
T 1650	T 1650	-	Wood	1 650	720	83	732	600	160
T 1650C	-		Metal rimmed wood	1 650	630	83	732	600	210

# Theoretical drum capacity according to product diameter

Ref. ODP	-	T 400	T 400B	-	-	-	T 600	T 600C	T 750	-	T 900	T 900C	T 1050	T 1050C	T 1200	T 1200C	T 1400	T 1400C	T 1650	T 1650C
Ref. ODS	-	T 400	-	T 400D	T 450B	T 450	T 600	-	T 750	-	T 900	-	T 1050	-	T 1200	-	T 1400	-	T 1650	-
Ref. ODB	T 300	-	-	-	-	T 450	T 600	-	-	T 750DB	-	-	-	-	-	-	-	-	-	-
Diameter										Maximum d	able lenath	on DRUM	dispatche	ed*						
of product (mm)												ar m)								
. ,	2 000	5 700	0.000	0.050	5010		10 100	1		05 400										
2.0	1 930	5 700	3 800	3 050	5 060	6 330	13 400		31 800	25 430	-	-	-	-	-	-	-	-	-	-
3.0	830	2 500	1 650	1 320	2 200	2 760	6 000	4 910	13 930	11 240	19 310	19 060	25 610	24 490	01.000	- 01 000	-	-	-	-
4.0 5.0	480 310	1 380	920 600	760 480	1 260 790	1 570 980	3 290 2 080	2 760 1 770	7 910 5 080	6 320 4 090	10 790 7 020	10 600 6 940	14 240 9 250	13 630 8 810	21 200 13 790	21 200 13 790	19 870	19 870	-	-
6.0	190	600	390	310	530	650	1 460	1 220	3 480	2 810	4 730	4 670	6 400	6 010	9 520	9 520	13 680	13 680	22 120	23 330
7.0	150	450	300	220	400	500	1 030	870	2 510	2 060	3 470	3 420	4 610	4 450	6 820	6 820	9 920	9 920	16 060	16 940
8.0	120	340	230	170	310	390	780	680	1 970	1 510	2 630	2 580	3 560	3 400	5 300	5 300	7 690	7 690	12 190	13 120
9.0	90	250	160	130	230	280	620	520	1 540	1 170	2 030	2 030	2 800	2 720	4 190	4 190	6 010	6 010	9 730	10 360
10.0	70	210	140	110	190	240	490	440	1 270	980	1 680	1 680	2 220	2 140	3 350	3 350	4 960	4 960	7 850	8 500
11.0	50	160	110	80	160	190	420	360	1 010	780	1 380	1 350	1 850	1 730	2 760	2 760	3 990	3 990	6 360	6 760
12.0	40	130	80	70	120	160	360	300	820	700	1 130	1 100	1 540	1 430	2 300	2 300	3 420	3 420	5 420	5 830
13.0	40	130	80	50	100	130	310	250	710	540	990	960	1 360	1 250	2 020	2 020	2 870	2 870	4 520	4 930
14.0 15.0	30 30	100	60 60	50 50	100 80	120 90	250 220	200 190	620 540	490 410	850 <i>7</i> 40	850 740	1 090 960	1 110 970	1 620 1 450	1 620 1 450	2 370 2 150	2 370 2 150	3 870 3 430	4 090 3 660
16.0	20	70	40	30	00	90	170	150	460	350	640	640	830	850	1 250	1 250	1 890	1 890	2 920	3 150
17.0	10	70	40	30		70	170	140	390	340	550	550	710	730	1 090	1 090	1 690	1 690	2 670	2 900
18.0	10	50	30	30	-	60	130	110	380	290	480	480	700	640	1 040	1 040	1 500	1 500	2 430	2 510
19.0	10	50	30	30	-	50	130	110	310	240	460	440	610	530	900	900	1 320	1 320	2 050	2 280
20.0	10	50	30	20	-	50	110	110	310	240	380	380	510	520	790	790	1 180	1 180	1 900	2 120
21.0	-	-	-	-	-	-	100	80	260	190	370	370	490	440	740	740	1 020	1 020	1 680	1 780
22.0	-	-	-	-	-	-	100	70	250	190	310	310	420	430	640	640	990	990	1 530	1 630
23.0	-	-	-	-	-	-	80	70	200	160	300	300	400	360	630	630	870	870	1 500	1 600
24.0	-	-	-	-	-	-	70	70 50	200	150	260	250	360 340	340	530	530	850 740	850	1 350 1 210	1 450
25.0 26.0	-	-	-	-	-	-	70 70	50	160	150 120	250 240	250 240	330	350 280	520 500	520 500	710	740 710	1 080	1 310 1 180
27.0	-	-	-	-	-	-	50	50	150	110	190	190	270	270	420	420	610	610	1 040	1 150
28.0	-	-	-	-	-	-	50	40	150	110	190	190	270	270	400	400	590	590	920	1 020
29.0	-	-	-	-	-	-	50	40	120	110	180	180	250	220	380	380	570	570	890	900
30.0	-	-	-	-	-	-	50	40	120	80	180	180	210	220	330	330	500	500	810	900
31.0	-	-	-	-	-	-	50	30	110	90	140	140	200	210	310	310	480	480	780	800
32.0	-	-	-	-	-	-	30	30	110	80	140	140	200	210	300	300	460	460	670	760
33.0 34.0	-	-	-	-	-	-	30 30	30 20	100	80 80	130 130	130 130	190 160	160 160	300 240	300 240	400 380	400 380	670 650	700 670
35.0	-	-	-	-	-	-	30	20	80	60	130	120	160	150	240	240	380	380	580	670
36.0	_	-	-	_	-	-	30	20	80	60	100	100	150	150	230	230	360	360	560	580
37.0	-	-	-	-	-	-	30	20	80	60	100	100	150	150	230	230	310	310	560	580
38.0	-	-	-	-	-	-	30	20	70	60	100	90	150	110	210	210	290	290	470	550
39.0	-	-	-	-	-	-	30	20	70	50	90	90	140	110	210	210	290	290	470	490
40.0	-	-	-	-	-	-	20	20	70	50	90	90	110	110	170	170	290	290	470	490
41.0	-	-	-	-	-	-	20	10	50	50	90	80	110	100	160	160	270	270	440	470
42.0	-	-	-	-	-	-	20	10	50	40	80	80	100	100	160	160	230	230	390	410
43.0	-	-	-	-	-	-	10	10	50	40	80	80	100	100	150	150	210	210	370	390
44.0	-	-	-	-	-	-	10	10	50	30	60	60	100	100	150	150	210	210	370	390
45.0	-	-	-		-	-	10	10	50	30	60	60	100	100	150	150	210	210	370	390

**ODP**: OMERIN division principale // **ODS**: OMERIN division silisol // **ODB**: OMERIN division Berne

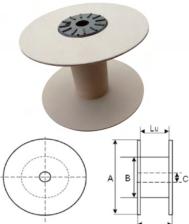
\* Indicative quantity varying according to the flexibility of the core and type of insulation.

Note: All our products supplied on drums are externally protected with a cardboard or plastic film wrapping.



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# Packaging on spools



### **Spool dimensions**

	Spool reference		Nature of	Diameter A	Diameter B	Diameter C	le	Lu	Approximate
ODP	ODS	ODB	flanges	mm	mm	mm	mm	mm	weight 9
Cat. T - Spool	s								9
-	-	B 120A	Plastic	120	50	45	40	35	48
-	-	B 120B	Plastic	120	50	45	105	100	58
-	-	B 170A	Plastic	170	67	64	72	68	92
-	-	B 170B	Plastic	170	70	61.1	128	120	152
-	-	B 225	Plastic	225	72	67.5	60	54	192
-	B 270	-	Plastic	270	100	30	140	125	480
B 300	B 300 cardboard	-	Cardboard	300	100	30	210	200	730
B 300-BLA	B 300 plastic	=	Plastic	300	100	30	220	200	720
Cat. D - DIN s	spools								
D 80	-	-	Plastic	80	50	15	80	65	80
D 100	-	-	Plastic	100	60	15	100	80	125
D 125	=	-	Plastic	125	80	15	125	100	160
D 160	-	-	Plastic	160	100	22	160	123	360
D 200	-	-	Plastic	200	125	22	200	160	630
D 250	-	-	Plastic	250	160	22	197	160	1 050

# Theoretical spool capacity according to product diameter Ref. ODP | D 80 | D100 | D 125 | D 160 | D 200 | D 250 | - |

Ref. ODP	D 80	D100	D 125	D 160	D 200	D 250	-	-	-	-	-	-	B 300 or B 300-BLA	
Ref. ODS	-	-	-	-	-	-	-	-	-	-	-	B 270	B 300 Cardboard or B 300 Plastic	
Ref. ODB	-	-	-	-	-	-	B 120A	B 120B	B 170A	B 170B	B 225	-	-	
Diameter							Maximum cab	le length on SF	POOL*					
of product (mm)							(li	near m)						
0.3	1 210	2 820	4 470	9 170	20 890	-	2 620	7 530	11 240	19 510	17 370	-	-	
0.4	690	1 570	2 480	5 210	11 710	-	1 480	4 240	6 320	10 910	9 730	-	-	
0.5	440	1 020	1 610	3 340	7 590	12 350	950	2 710	4 060	7 020	6 270	-	-	
0.6	290	710	1 110	2 290	5 140	8 500	660	1 880	2 780	4 880	4 340	12 860	24 510	
0.7	220	510	800	1 660	3 830	6 290	470	1 340	2 050	3 550	3 180	9 420	18 010	
0.8	160	380	600	1 300	2 930	4 730	360	1 040	1 580	2 730	2 410	7 150	13 850	
0.9 1.0	130 110	300 250	470 400	1 010 830	2 280 1 860	3 690 3 090	280 240	830 680	1 220 1 000	2 160 1 760	1 920 1 550	5 660 4 640	10 890 8 890	
1.1	90	200	310	680	1 560	2 470	190	550	820	1 410	1 290	3 800	7 280	
1.1	70	170	270	550	1 250	2 120	160	470	680	1 200	1 290	3 180	6 050	
1.3	60	140	220	480	1 110	1 750	140	390	580	1 010	910	2 690	5 190	
1.3	50	120	190	410	930	1 570	120	330	510	880	790	2 320	4 430	
1.5	40	110	180	360	820	1 340	100	300	450	780	680	2 050	3 870	
1.6	40	90	150	310	730	1 150	80	250	390	680	580	1 760	3 460	
1.7	30	80	120	270	650	1 030	80	220	340	590	530	1 590	3 060	
1.8	30	70	120	250	570	920	70	200	290	540	470	1 390	2 720	
1.9	30	60	100	220	500	830	60	170	270	470	420	1 250	2 400	
2.0	30	60	90	210	440	750	60	170	250	430	380	1 130	2 190	
2.1	-	60	90	180	430	670	50	150	230	390	340	1 010	1 980	
2.2	-	40	70	170	370	590	40	130	200	350	310	940	1 780	
2.3	-	40	70	140	320	570	40	130	190	320	290	850	1 600	
2.4	-	40	70	140	310	510	40	110	170	290	260	790	1 510	
2.5	-	40	60	130	300	490	40	110	150	280	240	740	1 420	
2.6	-	30	50	110	260	430	30	90	140	250	220	660	1 260	
2.7	-	30	50	110	250	390	30	90	140	230	210	610	1 190	
2.8	-	30	50	100	220	370	30	80	120	220	190	560	1 110	
2.9	-	30	50	80	210	360	30	80	120	200	170	520	1 030	
3.0	-	30	40	80	210	320	20	70	100	200	170	510	960	
3.2	-	-	30	80	170	270	20	60	90	170	140	440	830	
3.4 3.6	-	-	30 30	60 60	160 130	260 220	20 20	50 50	80 70	150 130	130 110	390 330	760 650	
3.8	-	-	30	50	130	210	10	40	60	110	100	300	590	
4.0	-	-	-	50	100	170	10	40	60	110	90	270	550	
4.0	-	-	-	40	100	170	10	40	60	90	80	240	490	
4.4		_	-	40	90	140	10	30	50	90	80	240	440	
4.6	_		_	30	70	130	10	30	40	70	70	210	400	
4.8	-	-	-	30	70	130	10	30	40	70	60	190	360	
5.0	-	-	-	30	70	120	10	30	40	70	60	190	360	
5.5	-	-	-		60	90	10	20	30	50	50	140	280	
6.0	-	-	-	-	40	70	10	20	20	40	40	120	240	
6.5	-	-	-	-	40	70	-	10	20	30	40	100	200	
7.0	-	-	-	-	30	60	-	10	20	30	30	80	170	
7.5	-	-	-	-	30	50	-	10	20	30	20	80	150	
8.0	-	-	-	-	30	40	-	10	10	20	20	70	130	
8.5	-	-	-	-	-	40	-	10	10	20	20	50	120	
9.0	-	-	-	-	-	30	-	10	10	20	20	50	100	
9.5	-	-	-	=	-	30	-	10	10	10	10	40	80	
10.0	-	-	-	-	-	30	-	10	10	10	10	40	80	

\* Indicative quantity varying according to the flexibility of the core and type of insulation.

Note: All our products supplied on spools are externally protected with a cardboard or plastic film band.

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# **Packaging** in SILIBOX®



### Benefits of SILIBOX® packaging

- Recyclable disposable packaging on Euro Pallets (1200  $\times$  800 mm) developed by OMERIN SAS.
- No deposits or returns.
- Reduced packaging waste.
- Easier handling.
- Reusable or recyclable boxes, practical and ecological. Reduced dimensions and storage costs.
- No costly or complicated unwinding system required: a simple return system positioned approx. 1.50 m above the box enables the cable to be pulled at high speed without breaking, entanglement and twisting.

Independent boxes, individual lids and labels, individual handling grips.



400 mm x 400 mm. Height 500 mm

### Theoretical capacity of SILIBOX® according to cable diameter

Product diameter mm	Maximum length of product on SILIBOX®
1.0 to 1.2	8 000 to 6 500
1.2 to 1.5	6 500 to 5 500
1.5 to 1.7	5 500 to 5 000
1.7 to 1.9	5 000 to 4 400
1.9 to 2.1	4 400 to 3 600
2.1 to 2.3	3 600 to 3 200
2.3 to 2.6	3 200 to 2 500
2.6 to 3.0	2 500 to 2 000
3.0 to 4.0	2 000 to 1 000
> 4.0	< 1000

Note: These quantities are likely to vary in significant proportions according to the rigidity of the cable, the nature of the insulation, etc.

### The following references do not allow silibox packing:

- Wire with cross section bigger than 2.5 mm<sup>2</sup>.
  Wire with diameter above 5 mm or below 1 mm.

- Reference with silicone varnished braid (ex CSV, VS, NVS).

  Reference with thick silicone insulation (type CSVRI-HT, style 3304).

  Reference with PTFE tape insulation (ex KZ, EE...).

  Wire with solid core (class 1) and extra-flexible core (class 6).



#### PACKAGING OPTIONS

# Other packaging options

#### Rolls



Certain products (e.g. electric wires, sleevings, etc.) can be delivered in rolls (see

A roll features wounding of product (wire or sleeving), with or without cardboard support. The product is maintained by adhesive tapes or stretchable film.

Some sleevings can be supplied in kit spool form. The flanges are made of cardboard and metal. Several spool dimensions are available (see illustartion and

Some sleevings can be supplied in kit spool form. The flanges are made of cardboard and metal. Several spool dimensions are available (see illustration and

### Spool kit

B180/150

B300/100

B300/150

B300/200

180

300

300

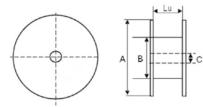












Ref. ODP	Ø A (mm)	Ø B (mm)	Ø C (mm)	Lu (mm)
B180/100	180	82	30	100

30

30

30

150

100

150

82

82

## Instruction for transport, handling and storage

#### General rules

For storage, transport and when handling, loading and unloading, care must be taken for not damaging the product or its packing, and so as not

Upon reception, a visual control of the product and its packaging must be carried out, in order to make sure that everything is OK.

**Storage guidelines**For a good preservation of our products, they have to be stored as a general standard:

- In their original packing

- Protected from rain, in a dry place, with no risk of excessive humidity
  Protected from direct sun rays
  At temperatures from -10°C up to + 40°C
  Sheltered from shocks and other risks (clean and flat floor, sufficient spacing between the reels, ...)
- Do not stack the reels, store them vertically (horizontal axis)
- It is recommended to store the spools of wire vertically (horizontal axis).

#### Specific instructions for reels and drums with flanges of diameter of 750 mm and more

Reels must be transported vertically, hold in place so as not to collide into each other. The impact could damage the outer sheathing of the cables. Transport of such size reels with flanges in a horizontal position is prohibited.

Unloading and handling will be done with lifting machines. If a forklift truck is used, the lifting will be done with a beam going through the central axis of the reel, or with the forks. In the later case, place both forks on both sides of the reel, and make sure that both flanges of the reel are onto the forks. At no time the forks must touch the cable.

In the case of a lifting machine, the lifting will be done with a beam and a sling which length will be long enough so the strength applied on the flanges of the reel will not be too important. The strength can be limited by the use of a lifting beam. At no time the lifting machine must touch the cable.

All these conditions are indicatives and non exhaustives.



GENERAL

# Comments on selecting an OMERIN cable

For reliable long-term service, it is important to select the right electric cable or wire for the application.

The current cable market features many products whose main qualities are as much a result of the properties of insulation products available at this time, as the construction and the protection systems applied to cables. Relying on past experience may often be useful, but can sometimes be just as dangerous.

As cable dimensions restrictions are sometimes complex, it is difficult to generally and directly assign a genuine advantage to various types of cables without deeper analysis of the intended application.

It is therefore essential to know all the environmental conditions for the application to ensure the cable is correctly dimensioned. Although non-exhaustive, the list below indicates the main restrictions to be taken into account in specifying electrical cables:

- Electrical resistance: All the electrical requirements of the application (type and voltage of power supply, current strength, etc.) are required and mandatory to define the cable. In particular, remember that the intrinsic temperature of the conductor may have a significant influence on its linear resistance. Furthermore, concerning the cable insulation, its insulation resistance varies according to its temperature.
- Thermal resistance: Exposure to excessive temperatures over a too long period may cause premature deterioration of the constituent cable materials (fissuring, combustion, flaking, etc.). The period of exposure is therefore as important as the temperature value itself, in the choice of materials which must resist both brief, high thermal shocks and prolonged exposure at lower temperatures. In this matter, note that the overall thermal resistance of the cable may not be higher than that of the constituent part with the lowest thermal resistance.
- Presence of humidity: For certain materials, the absorption of humidity may vary to certain degrees. If it exceeds a certain threshold, the level of humidity may generate faults within the electrical system itself.
- Fire and/or flame resistance: The non-spreading of vertical or horizontal flames may be a major characteristic of a cable. However, fire resistance is a completely different property to flame resistance. Indeed, for certain types of cable, applicable regulations impose a minimum duration of fire resistance, while maintaining the operational integrity of the cable.
- Resistance to mechanical forces: Certain forces of mechanical origin and external to the cable (bending, impacts, abrasion, crushing, etc.) may cause premature deterioration of certain insulation and sheathing materials (mechanical fatigue) and may cause the long-term loss of certain properties that are essential to the cable's life. For example and in general, tape insulation systems have difficulty supporting alternate bending cycles.

- Resistance to chemical products: Certain categories of chemical products (hydrocarbons, solvents, acids, etc.) may damage insulation or sheathing materials used on cables. Fluorinated materials are in general more resistant to chemical attacks than other materials used for cable insulation or sheathing.
- Resistance to cryogenic temperatures: In general, most materials used at low temperatures become brittle (flaking) or lose their natural flexibility. Only fluorinated insulation materials or polyimides retain their mechanical properties at cryogenic temperatures.
- Pouring of molten metals: This is often accidental any may cause partial or total destruction of the cable. Certain smart combinations of insulation or sheathing materials can nonetheless considerably reduce the risks of damage to the cable due to molten metal.
- Emission and toxicity of smokes In case of fire, certain safety regulations define limits on the quantity of smokes emitted, along with their nature and toxicity rating. Certain materials present interesting properties in this area (fibreglass, silicone rubber, halogen-free polymers, etc.).
- Resistance to radiation: Taking into account this factor may be restrictive to the cable dimensioning. Indeed, certain materials such as polyimide insulation resist more effectively to radiation than other

The following pages provide information on the materials used to make OMERIN cables. Our technical departments are at your service to provide all further information required.



#### GENERAL

# Glossary

#### **Conducting core (or conductor)**

- The conductor core of a cable carries the current.
- It is generally circular, sometimes compacted.

It comprises one or more strands of the same conducting metal, which in most cases can be aluminium or copper. To improve certain properties of the conducting metal, copper strands may be coated with a metal layer. Sometimes, which resistance to high temperatures is required, a conductor core made entirely of pure nickel strands is necessary.

- Stranded core (IEC 60228 class 2): circular core (compacted or not)
- comprising a set of wires assembled together.

   Flexible core (IEC 60228 class 5): circular core comprising a set of wires
- assembled together in concentric or bunched strands.

   Ultra-flexible core (IEC 60228 class 6): circular core comprising a set of very fine wires assembled together in concentric or bunched strands.
- · Concentric strand: geometrically-arranged spiral assembly of wires featuring one or more separate layers.
- · Bunched strand: spiral assembly where the wires have no pre-defined
- position.
   Composite strand: geometrical assembly of several concentric or bunched
- strands featuring one or more separate layers.

   Theoretical cross-section: Where n is the number of strands making up the core and d is the diameter of the strands, the theoretical cross-section is given by the following formula:

 $S = n \cdot \pi d^2 / 4$ 

• Nominal cross-section: conventional or standard value of a core cross-section.

Single or multi-part layer, whose function is to electrically insulate the core against the outside

- Extruded insulation: composite based on elastomer or thermoplastic technology forming a continuous, uniform and homogeneous layer.
   Composite insulation: composite featuring synthetic or mineral wires or tapes, lapped, braided, woven or wound around the core and treated, coated, lacquered or left in a natural state.

#### **Insulated conductor**

Comprises the core, its insulation and possible other components (screen, separator, etc.).

#### **Assembly or twisted conductors**

### Lexicon of vocabulary commonly used by the cable industry and/or defined in installation standards

#### **MECHANICAL STRESS IMPACT according to NF C 15-100**

- AG1 Low severity (Normal, e.g. household and similar equipment)
- AG2 Medium severity (Standard industrial equipment, where applicable, or reinforced protection)
- AG3 High severity (Reinforced protection)
- AG4 Very high severity (mines, quarries...)

#### **RESISTANCE TO SOLAR RADIATIONS AND WEATHER**

- Excellent Permanent exposure
- Very good Frequent exposure
- Good Occasionnal exposure
- Fair Accidental exposure
- Poor No exposure

#### PRESENCE OF WATER according to NF C 15-100

- AD1 Negligible (probability of presence of water is negligible)
- AD2 Free falling drops (probability of presence of water
- AD3 Sprays (possibility of water falling as a spray at an angle up to 60° from the vertical)
- AD4 Splashes (possibility of splashes from any direction)
- AD5 Jets (possibility of jets of water from any direction)
- AD6 Waves (possibility of water waves, seashore locations)

Group of insulated conductors assembled together, most commonly with a spiral layout, in one or more layers. The assembly pitch defines the length of a full rotation of the spiral along the axis of the cable, by a constituent component.

Material whose function is to fill the gaps between the constituent components of an assembly.

#### Separator

Film inserted between two components of a conductor or a cable to prevent interactions between them or to facilitate their separation. May also be used to facilitate the cable manufacturing.

Conductive layer comprising metal tapes, generally made of aluminium or copper, metallic braids, generally copper, whose function is to insulate the conductor or the cable against external electromagnetic fields that may disturb

#### Inner sheath

Continuous tubular layer of a non-metal material (elastomer or thermoplastic), usually extruded and covering the screen or the assembly of conductors and filler

### **Bedding**

Layer of under-armour material.

Layer of metal foil, round or flat metal wires, intended to protect the cable from external mechanical effects. The armour may be on the outside of the

#### Outer sheath (jacket)

Continuous, uniform tubular layer of a non-metal material (elastomer or thermoplastic), usually extruded and applied to the external part of the cable to provide external protection. The outer sheath must be appropriate for the immediate surroundings of the cable (humidity, water, fire, oils, solvents & chemical products, aggressive weather, UV radiation, X-rays, etc.).

- AD7 Immersion (possibility of intermittent partial or total covering by water)
- AD8 Submersion (equipment is permanently and totally covered)

### **CHEMICAL RESISTANCE**

- Excellent Permanent contact
- Very good Frequent contact
- Good Occasionnal contact
- Fair Accidental contact
- Poor No contact

### **BEHAVIOUR TO FIRE according to NF C 32-070**

- C1 Fire retardant
- C2 Flame retardant
- C3 No classification to fire resistance
- CR1 Fire resistant
- CR2 All cables which are not CR1



# Nominal stranding and flexibility class

						Ot	her strandi	ng options -	Number o	f strands /	Diameter o	of strand (m	m)		
Non cross-s	ninal section	Solid cores	Compacted round cores	d	0.50	0.40	0.30	0.25	0.20	0.16	0.15	0.13	0.10	0.07	0.05
(mm²)	AWG	1 x d	Number of strands	n x d	n x 0.50	n x 0.40	n x 0.30	n x 0.25	n x 0.20	n x 0.16	n x 0.15	n x 0.13	n x 0.10	n x 0.07	n x 0.05
0.03		1 x 0.20												10	20
0.05	30	1 x 0.25									3	4	7		30
0.07	-	1 x 0.30									4		10	20	40
0.09	28								3			7	12		50
0.12	-	1 x 0.40							4		7	9	15	30	60
0.13	26							3		7		10	17		
0.14	-	1 x 0.43									8	11	18		70
0.15	-								5			12	19	40	80
0.2	-	1 x 0.50						4		10	12	15	26	50	100
0.22	24	1 x 0.52					3		7	11	13	17	28		110
0.25	-			7 x 0.22				5	8		14	19	30	60	130
0.34	22	1 x 0.67				3	5	7	11	17	19	26	40	90	180
0.38	-						_	8	12	19	22	30	50	100	200
0.5	-	1 x 0.80		19 x 0.18		4	7	10	16	25	28	38	60	130	260
0.6	20			4 x 0.43	3	5	9	12	19	30	34	46	80	160	310
0.75	-	1 x 0.98		7 x 0.37	4	,		1.5	0.4	27	40	F./	100	000	200
0.88	18			19 x 0.22	4	6 <b>7</b>	11 12	15 18	24 26	<b>37</b>	<b>42</b> 50	56 70	100	<b>200</b>	<b>390</b> 450
0.00	-				5		12	19	30	47	54	70	110	240	470
	-			7 x 0.43	J			17	30	4/	- 54	/ 2		240	4/0
1	-	1 x 1.13		19 x 0.26		8	14	21	32	50	57	77	120	260	520
1.34	16			7 x 0.49	7	11	19	27	41	70	77	108	170	350	680
	10			7 x 0.52						, 0		100	170	000	000
1.5	-	1 x 1.38		19 x 0.32	8	12	21	30	48	77	84	120	190	390	750
				7 x 0.64											
2	14	1 x 1.60		19 x 0.37	11	1 <i>7</i>	27	43	65	108	112	168	290	550	1 080
2.5	-	1 x 1.77		7 x 0.67	13	19	35	50	80	126	140	192	320		1 280
3	-				16	24	45	61	98	156	180	247	420	780	1 530
-	12			37 x 0.34	17	26	46	66	103	168	192	266	450	840	1 650
4	=	1 x 2.24		7 x 0.85	21	32	56	80	126	204	224	323	550	1 050	2 060
5	-				26	40	70	105	168	264	300	399	680	1 330	2 610
-	10			37 x 0.43	27	42	77	107	171	266	304	418	700	1 370	2 690
6	-	1 x 2.74		7 x 1.04	31	48	84	120	192	304	343	475	800	1 540	3 020
-	8				43	66	119	171	266	418	481	666	1 130	2 200	4 320
10	-			7 x 1.33	50	77	140	209	322	518	592	814	1 380	2 700	5 300
-	6				68	105	190	276	444	703	814	1 110	1 880	3 690	
16	-			7 x 1.68	77			202		01.4	005	1.050	0.100	4.100	
	4			19 x 1.04	77	119	224	323	516	814	925	1 258	2 130	4 180	
-	4		7		108	168	316	444	703 <b>798</b>	1 110	1 295	1 739	2 940	5 770	
25 35	2		7 strands 7 strands		123 166	192 259	354	518 703	1 121	1 295	1 480	2 013	3 400 4 540		
- 33	1		/ Silanas		219	342	<b>495</b> 608	888	1 406		2 013	2 684 3 355	5 670		
50	-		19 strands		237	370	740	1 036	1 628	2 562	2 928	3 904	3 0/0		
-	1/0		1 / 31101103		272	425	777	1 147	1 813	2 867	3 294	4 392			
70	2/0		19 strands		333	543	1 036	1 406	2 257	3 477	3 965	5 307			
-	3/0		17 birdindo		432	684	1 221	1 776	2 775	4 392	5 002	0 00,			
95	-		19 strands		444	740	1 369	1 813	2 979	4 453	5 124				
-	4/0				546	851	1 517	2 196	3 441	5 429					
120	-		19 strands		568	925	1 776	2 318	4 144						
-	250 MCM				645	1 036	1 850	2 684	4 209						
150	300 MCM		19 strands		703	1 184	2 220	2 867	4 880						
185	350 MCM		37 strands		888	1 443	2 738	3 660	5 856						
-	400 MCM				1 036	1 628	2 928	4 270							
240	-		37 strands		1 184	1 924	3 552	4 758							
-	500 MCM				1 295	2 035	3 626	5 246							
	600 MCM		61 strands		1 480	2 368	4 209								
300	000 MCM						1 207								
300	700 MCM				1 830	2 849	5 063								

As per standard IEC 60228 (or NF C 32-018): Class 1 (or A) Class 2 (or B)

Note: The nominal stranding compositions indicated in the table above (and in all pages of all OMERIN catalogues) are indicative.

The number and/or diameter of the strand(s) may vary within the limits defined by the applicable standard(s). Only the maximum linear resistance at 20°C is the guaranty of compliance with the standard.

Stranding compositions in bold are preferential; the others are given for informational purposes and are not available on standard products.



# Main properties of metals commonly used by OMERIN SAS:

Type of metal	OMERIN name	Continuous operating temperature °C	Peak temperature °C	Melt temperature °C	Density at 20 °C g.cm <sup>-3</sup>	Volume electrical resistivity at 20 °C. μΩ.cm	Resistance variation coefficient (a) at 20 °C 10 <sup>-3</sup> .K <sup>-1</sup>	Thermal conductivity at 20 °C W.m <sup>-1</sup> .K <sup>-1</sup>	Specific heat capacity J.kg <sup>-1</sup> ·K <sup>-1</sup>	Linear dilation coefficient from +20 °C to +100 °C 10-6.K-1	Tensile strength Rm MPa
Bare copper	CuA1	180	400	1 083	8.89	1.7241	3.93	389	385	16.8	230
Deoxidised bare copper	CuC1	180	400	1 083	8.89	1.7241	3.93	389	385	16.8	230
Tin-plated copper	CuSn	180	300	1 083	8.89	1.7654 to 1.8508	3.66 to 3.84	386	385	16.8	230
Silver-plated copper	CuAg	200	450	1 083	8.91 to 9.05	1.7241	3.93 to 3.95	389	385	16.8	230
Nickel-plated copper	CuNi	300	500	1 083	8.89	1.7960	3.95	386	387	16.7	240
27% nickel-plated copper	CuNi27%	450	700	1 083	8.89	2.4284	4.22	359	404	15.8	240
Nickel	Ni	600	900	1 455	8.9	9.1	5.37	70	456	13	400
Nickel Chrome 80/20	NiCr80/20	1 000	1 200	1 400	8.35	108	0.06	11.3	450	17.5	800
Aluminium	Alu	120	200	660	2.7	2.8264	4.03	237	890	22	130
Galvanized steel	Galva	600	900	1 455	7.9	73	4	16.3	460	18	850
Stainless steel (AISI 304)	SS 304	600	900	1 455	7.9	73	4	16.3	460	18	850

### Maximum linear resistance of cores at 20°C

**As per IEC 60228** 

						Maximum line	ar resistance of cor (Ω/km)	re at 20 °C				
Nominal cross-section mm²	Bare strands	Class 1 Strands coated with metal layer	Minimum number of strands in core	Bare strands	Class 2 Strands coated with metal layer	Aluminium strands	Max. strand diameter in core (mm)	Class 5 Bare strands	Strands coated with metal layer	Max. strand diameter in core (mm)	Class 6 Bare strands	Strands coated with metal layer
0.5	36.0	36.7	7	36.0	36.7	<u>.</u> ) (	0.21	39.0	40.1	0.16	39.0	40.1
0.75	24.5	24.8	7	24.5	24.8		0.21	26.0	26.7	0.16	26.0	26.7
1	18.1	18.2	7	18.1	18.2	-	0.21	19.5	20.0	0.16	19.5	20.0
1.5	12.1	12.2	7	12.1	12.2		0.26	13.3	13.7	0.16	13.3	13.7
2.5	7.41	7.56	7	7.41	7.56		0.26	7.98	8.21	0.16	7.98	8.21
4	4.61	4.70	7	4.61	4.70		0.31	4.95	5.09	0.16	4.95	5.09
6	3.08	3.11	7	3.08	3.11	-	0.31	3.30	3.39	0.21	3.30	3.39
10	1.83	1.84	7	1.83	1.84	3.08	0.41	1.91	1.95	0.21	1.91	1.95
16	1.15	1.16	7	1.15	1.16	1.91	0.41	1.21	1.24	0.21	1.21	1.24
25	-	-	7	0.727	0.734	1.20	0.41	0.780	0.795	0.21	0.780	0.795
35	-	-	7	0.524	0.529	0.868	0.41	0.554	0.565	0.21	0.554	0.565
50	-	-	19	0.387	0.391	0.641	0.41	0.386	0.393	0.31	0.386	0.393
70	-	-	19	0.268	0.270	0.443	0.51	0.272	0.277	0.31	0.272	0.277
95	-	-	19	0.193	0.195	0.320	0.51	0.206	0.210	0.31	0.206	0.210
120	-	-	37	0.153	0.154	0.253	0.51	0.161	0.164	0.31	0.161	0.164
150	-	-	37	0.124	0.126	0.206	0.51	0.129	0.132	0.31	0.129	0.132
185	-	-	37	0.0991	0.100	0.164	0.51	0.106	0.108	0.41	0.106	0.108
240	-	-	37	0.0754	0.0762	0.125	0.51	0.0801	0.0817	0.41	0.0801	0.0817
300			61	0.0601	0.0607	0.100	0.51	0.0641	0.0654	0.41	0.0641	0.0654
400	-	-	61	0.0470	0.0475	0.0778	0.51	0.0486	0.0495		-	-



### Maximum linear resistance of cores at 20°C

As per NF C 32-018

						М	aximum linear re	esistance of co	ore at 20 °C					
		Class A					Class B					Class C		
Nominal cross-section mm <sup>2</sup>	Indicative stranding	Bare or silver- coated strands	Tin-plated strands	Nickel- plated strands	Indicative stranding	Min. number of strands in core	Bare or silver- coated strands	Tin-plated strands	Nickel- plated strands	Indicative stranding	Max. strand diameter in core (mm)	Bare or silver- coated strands	Tin-plated strands	Nickel-plated strands
0.03	1 x 0.20	599	616	662			-	-	-		-	-	-	
0.05	1 x 0.25	384	394	424		-	-	-	-		-	-	-	-
0.055			-		7 x 0.10	7	373	391	419	-	-	-	-	
0.06	-	-	-		-	-	-	-	-	15 x 0.07	0.08	356	372	399
0.08	1 x 0.32	230	234	252	7 x 0.12	7	252	259	279	10 x 0.10	0.11	261	274	293
0.12	1 x 0.40	146	148	160	7 x 0.15	7	161	166	178	15 x 0.10	0.11	174	182	195
0.15	-	-	-		-	-	-	-	-	19 x 0.10	0.11	136	143	153
0.20	1 x 0.50	93.1	95.0	102	-	-	-	-	-	-	-	-	-	-
0.22	-	-	-	-	7 x 0.20	7	89.9	92.5	99.4	19 x 0.12	0.13	92.0	94.6	102
0.28	1 x 0.60	64.7	65.9	71.0	-	-	-	-	-	-	-	-	-	-
0.34	-	-	-	-	7 x 0.25	7	57.5	59.2	63.6	19 x 0.15	0.16	58.9	60.6	65.1
0.40	-	-	-	-	-	-	-	-	-	12 x 0.20	0.21	52.4	53.9	58.0
0.50	1 x 0.80	36.0	36.7	39.5	7 x 0.30	7	39.6	40.7	43.8	16 x 0.20	0.21	39.0	40.1	43.1
0.60	-		-	-	-	-	-	-	-	19 x 0.20	0.21	32.8	33.7	36.3
0.64	1 x 0.90	28.5	29.0	31.2	-	-	-	-	-	-		-	-	-
0.75	-		-		-	-	-	-	-	24 x 0.20	0.21	26.0	26.7	28.7
0.80	1 x 1.00	23.1	23.3	-	-	-	-	-	-	-	-	-	-	-
0.93	-		-		19 x 0.25	19	21.0	21.6	23.2	-	-	-	-	-
1.00	1 x 1.13	18.1	18.2		-	-	-	-	-	32 x 0.20	0.21	19.5	20.0	21.5
1.13	1 x 1.20	16.0	16.2		-	-	-	-	-	-		-	-	-
1.34	-	-	-		19 x 0.30	19	14.6	15.0	16.1	-	-	-	-	-
1.50			-		-		-	-	-	30 x 0.25	0.26	13.3	13.7	14.7
1.91	-	-	-	-	27 x 0.30	27	10.3	10.6	11.3	-		-	-	-
2.61			-	-	37 x 0.30	37	7.49	7.70	8.28			-	-	-

		Maximum lined	ar resistance c (Ω/km)	f core at 20 °C	
			Class D		
Nominal cross-section mm <sup>2</sup>	Indicative stranding	Max. strand diameter in core (mm)	Bare or silver- coated strands	Tin-plated strands	Nickel-plated strands
0.03	-	-	-	-	-
0.05		-	-	-	-
0.055	27 x 0.05	0.06	387	405	434
0.06	-	-	-	-	-
0.08	19 x 0.07	0.08	281	294	315
0.12	30 x 0.07	0.08	178	186	199
0.15	37 x 0.07	0.08	143	149	160
0.20		-	-	-	-
0.22	27 x 0.10	0.11	95.9	100	108
0.28	-	-	-	-	-
0.34	30 x 0.12	0.13	58.3	59.9	64.4
0.40	-	-	-	-	-
0.50	28 x 0.15	0.16	39.6	40.7	43.8
0.60	-	-	-	-	-
0.64	-	-	-	-	-
0.75	42 x 0.15	0.16	26.4	27.1	29.2
0.80	-	-	-	-	-
0.93	-	-	-	-	-
1.00	56 x 0.15	0.16	19.8	20.4	21.9
1.13	-	-	-	-	-
1.34	-	-	-	-	
1.50	83 x 0.15	0.16	13.3	13.7	14.8
1.91	-	-	-	-	-
2.61		-	-	-	-



### Maximum linear resistance of cores at 20°C

As per UL 1581

	Maxim	num linear resistance of core at (Ω/km)	+ 20 °C
Nominal cross-section (mm²)	Single-strand bare copper conductor UL 1581 - Table 30.1	Single-strand tin-plated copper conductor UL 1581 - Table 30.2	Multi-strand bare copper conductor UL 1581 - Table 30.3
30 AWG	347	361	354
29 AWG	271	282	277
28 AWG	218	227	223
27 AWG	172	179	175
26 AWG	138	143	140
25 AWG	108	112	111
24 AWG	85.9	89.3	87.6
23 AWG	67.9	70.6	69.2
22 AWG	54.3	56.4	55.4
21 AWG	42.7	44.4	43.6
20 AWG	33.9	35.2	34.6
19 AWG	26.9	28.0	27.4
18 AWG	21.4	22.2	21.8
17 AWG	16.9	17.6	17.3
16 AWG	13.5	14.0	13.7
15 AWG	10.6	11.1	10.9
14 AWG	8.45	8.78	8.62
13 AWG	6.69	6.97	6.82
12 AWG	5.31	5.53	5.43
11 AWG	4.22	4.39	4.30
10 AWG	3.343	3.476	3.409
9 AWG	2.652	2.730	2.705
8 AWG	2 102	2.163	2.144
7 AWG	1.667	1.716	1.700
6 AWG	1.323	1.361	1.348
5 AWG	1.049	1.079	1.070
4 AWG	0.8315	0.8559	0.8481
3 AWG	0.6595	0.6788	0.6727
2 AWG	0.5231	0.5384	0.5335
1 AWG	0.4146	0.4268	0.4230
1/0 AWG	0.3287	0.3367	0.3354
2/0 AWG	0.2608	0.2670	0.2660
3/0 AWG	0.2069	0.2119	0.2110
4/0 AWG	0.1640	0.1680	0.1673
250 kcmil	-	-	0.1416
300 kcmil	-	-	0.1180
350 kcmil	-	-	0.1011
400 kcmil	-	-	0.08851
450 kcmil	-	-	0.07867
500 kcmil	-	-	0.7080
550 kcmil	-	-	0.06436
600 kcmil	-	-	0.05900
650 kcmil	-	-	0.05447
700 kcmil	-	-	0.05057
750 kcmil	-	-	0.04721
800 kcmil		-	0.04425
900 kcmil	-	-	0.03933
1000 kcmil	-	-	0.03540
, 000 ILLIIII			0.000 10

Conductor metal	Strand diameter (mm)	Correction coefficient Kc
CuA1 (as per ASTM B 3)		1
CuAg (as per ASTM B 298)	-	1
	0.076 ≤ Ø < 0.28	0.9315
CuSn	0.28 ≤ Ø < 0.51	0.9416
(as per ASTM B 33)	$0.51 \le \emptyset < 2.6$	0.9616
	$2.6 \le \emptyset < 7.4$	0.9716
	7.4 ≤ Ø < 11.7	0.9766
CuNi (as per ASTM B 355)	-	0.96
CuNi27% (as per ASTM B 355)	-	0.71

To determine the maximum linear resistance at 20  $^{\circ}\text{C}$  of the cores made of the metals above, the following formula is applied:

Rlinmax metal = Rlinmax CuA1 / Kc



### **Main properties** of insulation materials commonly used by OMERIN SAS:

Properties	Polyvinyl chloride	low density	Polyethylene high density	chemically cross-linked	Halogen-free polyolefine	Polyurethane	Ethylene tetrafluoro- ethylene	Fluorethylene propylene	Perfluoro- alkoxy alkane	Polytetrafluoro- ethylene	Polyimide	Silicone rubber	VARPREN®
Physical	PVC	LDPE	HDPE	XLPE	HFFR	PUR	ETFE	FEP	PFA	PTFE	PI	SIR	VARPREN®
Operating temperature:													
- at low temperature (°C)	-30	-50	-50	-50	-30	-50	-90	-90	-90	-90	-90	-60	-30
- in continuous operating service (°C)	+105	+70	+80	+90	+105	+120	+150	+205	+260	+260	+260	+180	+155
- in short circuit state (°C)	+160	+150	+180	+250	+160	+180	+200	+250	+300	+300	+350	+350	+200
Density (g/cm <sup>3</sup> )	1.23 to 1.50	0.91	0.93	0.91	1.5	1.11 to 1.18	1.75	2.15	2.15	2.15	1.67	1.20 to 1.50	
Electrical													
Dielectric strength (kV/mm)	30	20	20	25	20	20	36	24	25	25	28	25	15
Electrical resistance ( $\Omega$ .cm)	1016	1017	1017	1017	1015	1015	1016	1018	1018	1018	1015	1015	1014
Relative permittivity at industrial frequency	8	2.3	2.3	2.5	3.6	6	2.6	2.1	2.05	2	2.7	3.22 to 3.67	5
tan $\delta$ at industrial frequency (x 10-4)	1 000	10	10	40	20	300	2	3	2	2	13	37 to 258	200
Chemical													
Resistance to weak acids	Very good	Very good	Very good	Very good	Fair	Very good	Very good	Very good	Very good	Very good	Very good	Good	Good
Resistance to weak alkalis	Very good	Very good	Very good	Very good	Fair	Very good	Very good	Very good	Very good	Very good	Good	Good	Good
Mechanical													
Flexibility	Good	Medium	Poor	Medium	Poor	Good	Medium	Medium	Good	Poor	Medium	Excellent	Excellent
Resistance to abrasion.	Good	Medium	Good	Good	Good	Excellent	Excellent	Medium	Good	Good	Excellent	Good	Good
Tensile strength (MPa)	15	10	20	22	12	50	45	20	27.5	40	18	5	6
Elongation at break (%)	250	400	500	300	180	350	200	250	300	350	70	200	300
Other													
Flame resistance	Medium	Poor	Poor	Poor	Excellent	Medium	Excellent	Excellent	Excellent	Excellent	Excellent	Good	Good
Halogen-free	No	Yes	Yes	Yes	Yes	Yes	No	No	No	No	No	Yes	Yes
Thermal resistivity (K.m/W)	5	3.5	3.5	3.5	5	5	4.4	5	4.4	4.5	5	5	5
Steam resistance	Poor	Poor	Poor	Fair	Poor	Poor	Good	Excellent	Excellent	Excellent	Fair	Good	Poor

Note: The information given above is purely indicative and testing under operating conditions as close as possible to reality is preferable. In no event shall OMERIN be held liable. Our technical departments are at your service to provide any clarifications required.

### Resistance fluorinated insulation to chemical products

	FEP and PTFE	PFA	ETFE
Hydrocarbons (oils, petrol, greases, etc.) Weak acids	Excellent Excellent	Excellent Excellent	Excellent Excellent
Strong acids	Excellent	Excellent	Very good (except for highly oxidant acids when boiling)
Weak alkalis	Excellent	Excellent	Excellent
Strong alkalis	Very good (except hot alkaline metals)	Excellent	Very good (except very strong alkalis at high temperatures)
Organic solvents	Very good except some halogenated solvents that may cause softening at high temperature and pressure.	Excellent	Excellent

Fluorinated insulation materials are known to be highly resistant to chemical products such as solvents or hydrocarbons, but they are also capable of resisting all other types of aggressive or corrosive environments.

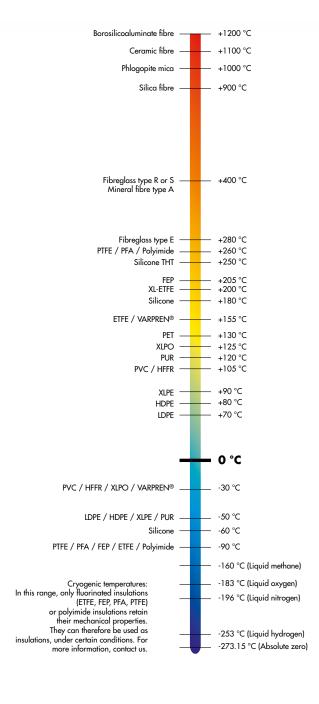
The table below indicates the degrees of resistance of fluorinated insulation materials to chemical products with varying corrosive properties. For further information about fluorinated insulation materials, contact our technical department.



### Thermal classification of insulations

#### **Temperature class**

• Y: 90 °C • A: 105 °C • E: 120 °C • B: 130 °C • F: 155 °C • H: 180 °C • C: > 180 °C





## General

#### Introduction

The heat produced by the Joule effect when a current flows through the conductor core, is conducted by the various external insulating layers to be finally dissipated by the external cable environment.

This dissipation of heat via the external environment of the cable is done either by:

- convection and radiation if the cable is installed in the open air.
- conduction if the cable is in contact with other elements or materials.

When the thermal losses produced are equal to the thermal losses dissipated in the surrounding medium, a state of balance is achieved, characterised by a constant core temperature (steady state). This temperature must not exceed the maximum supported by the insulation, to ensure the cable has an optimum lifetime.

The maximum permissible current under continuous operation is the current strength value which, for a clearly defined cable environment, provokes the heating of the conductor cores to the maximum permitted value.

### Calculations of permissible current as per IEC 60287

#### Title of IEC 60287

"Calculation of the continuous current rating of cables (100% load factor)"

#### Field of application of IEC 60287

This standard only concerns the permanent use operation of cables for all alternating and direct voltages up to 5 kV, buried directly underground, installed in liners, gutters or steel tubes, as well as cables installed in the open air. In IEC 60287, "permanent use" is understood to mean the continuous circulation of a sufficient constant current (load factor 100%) to asymptomatically achieve the maximum conductor temperature, assuming that the conditions of the ambient environment remain unchanged.

### Basic assumptions for calculating permissible currents under IEC 60287

- Copper or aluminium core(s).
- Insulation class "maximum temperature resistance of insulation"
- Insulated cable in open air resting on supports or flanges.
- Outer cable diameter less than 150 mm.
- · Cable protected from direct sunlight.
- AC (F = 50 Hz) or DC  $\leq$  5000 V.
- Suitable thermal dissipation and ventilation in the immediate vicinity of the cable.
- No external heat sources in the immediate vicinity of the cable.

#### **Observations**

The values indicated in the tables, graphs or calculations are indicative and theoretical.

They must only be used as estimations or as a starting point for a more detailed experimentation plan.

Indeed, these values can vary significantly according to core stranding options, the type of insulation, the number of conductors, the environmental conditions, the conditions of installation, etc.

Our technical departments are at your service for further and more detailed analyses.



### PERMISSIBLE CURRENTS

# **Complements**

### **Correction factors**

The calculations of maximum permissible current strength according to IEC 60287 result in graph curves that can be downloaded directly from our website, www.omerin.com. Today a large majority of OMERIN products have their own maximum permissible current graphs. However, if you are unable to find the right one or access the graphs, please contact us.

These graphs are given for specific cable installation conditions (blue box on upper right of graph: see basic assumptions on previous page). For other conditions of installation, you may apply the correction factors given below.

To select the correct dimensioning of your cables, apply the following formula and select the dimensions according to the correction:

 $I_{corrected} = (I_{application} / K) / (number of cables per phase)$ 

### Correction factors for several single-core cables or multicore cables

		Correction factors Number of single or multicore cables										
Layout of sealed cables	Т	2	3	4	5	6	7	8	9	12	16	20
Enclosed		0.8	0.7	0.65	0.6	0.55	0.55	0.5	0.5	0.45	0.4	0.4
Single layer on walls or floors or non-perforated trays		0.85	0.79	0.75	0.73	0.72	0.72	0.71	0.7	0.7	0.7	0.7
Single layer on ceiling		0.85	0.76	0.72	0.69	0.67	0.66	0.65	0.64	0.64	0.64	0.64
Single layer on perforated horizontal or vertical trays		0.88	0.82	0.77	0.75	0.73	0.73	0.72	0.72	0.72	0.72	0.72
Single layer on cable raceways, gutters, welded frames, etc.		0.88	0.82	0.8	0.8	0.79	0.79	0.78	0.78	0.78	0.78	0.78

### Correction factors for installation in several layers

Number of layers	1	2	3	4	5	6	7	8	>9
Coefficient	1	0.8	0.73	0.7	0.7	0.68	0.68	0.68	0.66



Standards

# **Equivalences** between standards

	NF	EN	IEC	
FIRE RESISTANCE				
Circuit integrity			60331-1	Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage
			60331-2	up to and including 0.6/1.0 kV and with an overall diameter exceeding 20 mm  Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0.6/1.0 kV and with an overall diameter not exceeding 20 mm
			60331-3	Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0.6/1.0 kV tested in a metal enclosure
			60331-11	Apparatus - Fire alone at a flame temperature of at least 750 °C
			60331-21 60331-23	Procedures and requirements - Cables of rated voltage up to and including 0.6/1.0 kV Procedures and requirements - Electric data cables
			60331-23	Procedures and requirements - Electric data cables Procedures and requirements - Optical fibre cables
CR1 test	C 32-070		0000120	Tests for classification of conductors and cables with respect to their fire behaviour
Test on small conductors	C 32-076	50200		Method of test for resistance to fire of unprotected small cables for use
				in emergency circuits
Test on large conductors	C 32-077	50362		Method of test for resistance to fire of larger unprotected power and control cables for use in emergency circuits
FLAME PROPAGATION				
Cable alone:				
Vertical flame	C 32-078-1-1	60332-1-1	60332-1-1	Test for a vertical flame propagation for a single insulated wire or cable - Apparatus
	C 32-078-1-2	60332-1-2	60332-1-2	Test for vertical flame propagation for a single insulated wire or cable - Procedure for 1 kW pre-mixed flame
	C 32-078-1-3	60332-1-3	60332-1-3	Test for vertical flame propagation for a single insulated wire or cable - Procedure for determination of flaming droplets/particles
C2 test	C 32-070			Tests for classification of conductors and cables with respect to their fire behaviour
Vertical flame on small conductor	C 32-078-2-1	60332-2-1	60332-2-1	Test for vertical flame propagation for a single small insulated wire or cable - Apparatus
	C 32-078-2-2	60332-2-2	60332-2-2	Test for vertical flame propagation for a single small insulated wire or cable - Procedure for diffusion flame
Bunched cable:	C 32-078-3-10	60332-3-10	60332-3-10	Test for vertical flame spread of vertically-mounted bunched wires or cables -
	C 32-078-3-21	60332-3-21	60332-3-21	Apparatus  Test for vertical flame spread of vertically-mounted bunched wires or cables -
	C 32-078-3-22	60332-3-22	60332-3-22	Category A F/R Test for vertical flame spread of vertically-mounted bunched wires or cables -
	C 32-078-3-23	60332-3-23	60332-3-23	Category A  Test for vertical flame spread of vertically-mounted bunched wires or cables -
	C 32-078-3-24	60332-3-24	60332-3-24	Category B Test for vertical flame spread of vertically-mounted bunched wires or cables -
	C 32-078-3-25	60332-3-25	60332-3-25	Category C Test for vertical flame spread of vertically-mounted bunched wires or cables - Category D
FIRE PROPAGATION				
C1 test	C 32-070			Tests to classify conductors and cables according to their fire behaviour - C1 test
SMOKE DENSITY			_	
SMORE DENSITI				
	C 32-073-1 C 32-073-2	61034-1 61034-2	61034-1 61034-2	Test apparatus
	X 10-702-1	01034-2	01034-2	Test procedure and requirements  Determination of the opacity of the fumes in an atmosphere without air renewal - Apparatus
	X 10-702-1			Determination of the opacity of the fumes in an atmosphere without air renewal - Test method
COMBUSTION GASES				
	C 32-074-1	60754-1	60754-1	Determination of halogen acid gas content
	C 32-074-2	60754-2	60754-2	Determination of acidity (by pH measurement) and conductivity
	X 70-100			Analysis of pyrolysis and combustion gases - Tubular furnace method
	X 70-101			Analysis of pyrolysis and combustion gases - Smoke chamber method
	C 20-453 C 20-454			Conventional determination of smoke corrosiveness  Analysis and titrations of gases evolved during pyrolysis or combustion of materials



# Description of some tests

# Test: Vertical flame spread on insulated cable as per IEC 60332-1-2 - Test C2 as per NF C 32-070

Length of specimen: 600 mm.

Burner characteristics: as per IEC 60322-1-1 Properties of flame: 1 kW.

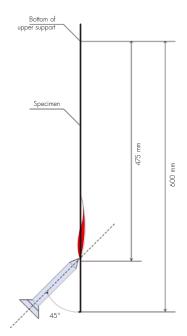
Position of specimen: vertical
Flame position: 45° from the vertical axis of the specimen and 475 mm from the bottom of the lower support.
Flame application time: see table below.

#### Acceptance criteria:

The cable must be self-extinguishing.

• The carbonised zone must not be within 50 mm of the bottom of the upper

support.
• The carbonised zone must not be more than 540 mm from the bottom of the upper support.



Outer diameter of specimen mm	Flame application time s	
D ≤ 25	60	
25 < D ≤ 50	120	
50 < D ≤ 75	240	
D > 7.5	480	

Note: When non-circular cables are tested (e.g. flat cables), the circumference is measured and used to calculate an equivalent diameter as if the cable was circular.

#### Test: Fire propagation - C1 test as per NF C 32-070

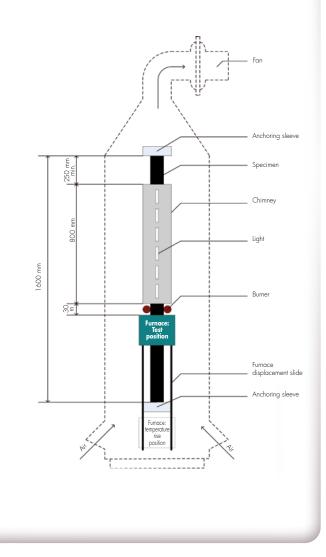
Length of specimen: 1600 mm.

Number of sections per specimen: according to cable diameter Properties of flame: 1 kW.

Position of specimen: vertical Test temperature: 800 °C. Duration: 30 min.

#### Acceptance criteria:

The part of the specimen beyond the upper end of the chimney must present no traces of combustion.





### **EUROCLASSES**

The new European reaction-to-fire classification(1) for cables as per the Construction Products Regulation (CPR): "EUROCLASSES"

Faced with all fire risks, in 2006 the European Union decided to include cables in the Construction Products Directive (CPD). A classification of fire reaction characteristics of cables was published in the Official Journal of the European Union on 27 October 2006 to endorse this decision. These Euroclasses relate to both power and communication cables, in all types of building - residential, commercial and industrial. The new classification represents significant progress for the safety of people and property, as it considers the overall performance of cables in a fire.

#### MORE ACCURATE CLASSIFICATION

Table 52A in standard NF C 15-100 currently lists the conductors and cables commonly used in an electrical installation. The table indicates especially the fire reaction characteristics for each cable (C1, C2 or C3). This French classification is set out by the Order of 21 July 1994 which, apart from the classes, lays down the certificate of compliance of the fire performance of electric conductors and cables. It is going to be replaced gradually by the European classification that will have seven classes: A, B1, B2, C, D, E and F, A is the most demanding level.

The public authorities must adapt the French regulations to the European requirements and amend the Order of 21 July 1994 to apply this new classification in France. The regulations on different types of building will then be reviewed to clarify the application of the Euroclasses. The Euroclasses will take time to become applicable. The tests on cables in terms of their fire performance must first be harmonised at European level. Several standards have therefore been prepared:

- Standard EN 50399, which defines the new test methods that supplement certain methods already in existence.
- Standard EN 13501-6, which translates the Euroclass classification. This is at the final voting stage in the relevant Technical Committee of the CEN.
- The "harmonised products" standard EN 50575, which sets out the essential requirements for the assessment and declaration of performance, the initial tests, the monitoring and the marking of products.

Once all these standards have been published and the public authorities have notified the European Commission about which bodies are approved for product certification, the certified products will then gradually appear in the marketplace bearing the CE markings and the statement of the Euroclass achieved. The French classification and the Euroclasses will operate side-byside for a certain period. Subsequently, the CE markings and performance declarations will be mandatory.

EUR	ROCLASS	CLASSIFICATION CRITERIA	ADDITIONAL CRITERIA
	<b>A</b> ca	Fire load	
	B1 <sup>ca</sup>		Smoke emissions
	B2 <sup>ca</sup>	Heat release +	(s1, s1a, s1b, s2, s3)
	Cca	Vertical spread in bunched cables + Flame spread	Flaming droplets (d0, d1, d2)
	Dca		<b>Acidity</b> (a1, a2, a3)
	Eca	Flame spread	
	<b>F</b> Ca		

### **EUROCLASS CLASSIFICATION CRITERIA**

### Fire load

Aca = Non-combustible (glass, silica, etc.)

B1ca = Combustible non-flammable

B2ca = Combustible low flammability

Cca = Combustible low flammability

Dca = Combustible moderate flammability

Eca = Combustible high flammability

Fca = not classified

#### **Smoke opacity**

(based on quantity and speed of production)

s1 = small quantity and slow production speed

s2 = moderate quantity and production speed

s3 = large quantity and fast production speed

s1a = results in better light transmittance than s1b

#### Flaming droplets and debris

d0: no debris

d1: no debris that burns for more than ten seconds

d2: debris that burns for more than ten seconds

#### **Acidity and conductivity**

a1: low conductivity and low acidity of solubilised combustion gases

a2: relatively low conductivity and low acidity of solubilised combustion gases

a3: high conductivity and acidity of solubilised combustion gases

(1) Caution, the reaction to fire relates to the performance of the cable when it is burning. does not refer to its ability to do its work for a limited time in a fire (the term in this case is resistance to fire).





# List of standards

ANSI/IEEE 383	IEEE Standard for Qualifying Class 1E Electric Cables and Field Splices for	NF C 31-111	conductors in bare or tinned, cold-hardened or annealed copper, of circular
ASTM B 3	Nuclear Power Generating Stations Standard Specification for Soft or Annealed Copper Wire	CR1 test	cross-section obtained by single-filament or multi-filament drawing  Tests for classification of conductors and cables with respect to their fire
ASTM B 8	Standard Specification for Concentric Lay-Stranded Copper Conductors, Hard,	CKT Test	behaviour
	Medium-Hard, or Soft	NF C 42-323	Electric measurement devices - identification of thermocouples
ASTM B33	Standard Specification for Tin-Coated Copper or Annealed Copper Wire for	NF C 42-324	Extension and compensation cables for thermocouples
	Electrical Purposes		Composition, nature of materials, manufacturing tests
<b>ASTM B 160</b>	Standard Specification for Nickel Rod and Bar	NF C 93-521	Electronic components: Low frequency equipment wires and cables with solid or
ASTM B 170	Standard Specification for Oxygen-Free Electrolytic Copper – Refinery Shapes		stranded conductors, PVC insulation and sheath.
ASTM B 172	Standard Specification for Rope-Lay-Stranded Copper Conductors Having	NF C 93-523	Electronic components: Insulated wires for high temperatures
	Bunch-Stranded Members, for Electrical Conductors	NF C 93-524	Electronic components: Insulated wires for high temperatures up to 150 °C
ASTM B 173	Standard Specification for Rope-lay-Stranded Copper Conductors Having Concentric-Stranded Members, for Electrical Conductors	NF EN 13601	Copper and copper alloys - Copper rod, bar and wire for general electrical purposes
ASTM B 174	Standard Specification for Bunch-Stranded Copper Conductors for	NE FN 13602	Copper and copper alloys - Drawn, round copper wire for the manufacture of
Admin Diri	Electrical Conductors	111 111 10002	electrical conductors
<b>ASTM B 193</b>	Standard Test Method for Resistivity of Electrical Conductor Materials	NF EN 13603	Copper and copper alloys - Test methods for assessing protective tin coatings
<b>ASTM B 298</b>	Standard Specification for Silver-Coated Soft or Annealed Copper Wire		on drawn round copper wire for electrical purposes
<b>ASTM B 355</b>	Standard Specification for Nickel-Coated Soft or Annealed Copper Wire	NF EN 50143	Cables for illuminated signs and illuminated discharge tubes
ASTM D149	Standard Test Method for Dielectric Breakdown Voltage and Dielectric	NF EN 50200	Method of test for resistance to fire of unprotected small cables for use in
	Strength of Solid Electrical Insulating Materials at Commercial Power		emergency circuits
	Frequencies	NF EN 50264	, , , , , , , , , , , , , , , , , , , ,
CSA C22.2 210	11 5 1		special fire performance
DIN 17740 DIN 17753	Wrought nickel, chemical composition Wrought nickel and nickel alloy wires, characteristics	NF EN 50305	Railway applications - Railway rolling stock cables having special fire performance - Test methods
DIN 40620	Varnished sleevings (flexible with textile) used for electrical insulation	NF EN 50306	•
DIN 40628	Sleevings based on silicone rubber	INF EN 30300	performance - Thin wall
DIN 43712	Measurement and Control; electrical temperature sensors; wires for	NF EN 50343	•
	thermocouples	NF EN 50362	
<b>DIN 43713</b>	Electrical temperature sensors; wires and stranded wires for extension and		cables for use in emergency circuits
	compensating cables	NF EN 50363	Insulating, sheathing and covering materials for low-voltage energy cables
DIN 43714	Measurement and Control; electrical temperature sensors; compensating cables	NF EN 50382	/ 11 / 3 3 1 1
	for thermocouples		having special fire performance
DIN 43760	Measurement and Control: Electrical Temperature Sensors	NF EN 50395	3 3/
HD 308	Identification of cores in cables and flexible cords	NF EN 50396	3 3/
HD 361 IEC 60079	System for cable designation Electrical apparatus for explosive gas atmospheres	NF EN 50525	Electric cables - Low voltage energy cables of rated voltages up to and including 450/750 V (U0/U)
IEC 60079	Electrical apparatus for explosive gas almospheres  Electrical insulation - Thermal evaluation and designation	NF EN 60228	The state of the s
IEC 60092	Electrical installations in ships	NF EN 60335	
IEC 60189	Low-frequency cables with PVC insulation and PVC sheath	NF EN 60584	**
IEC 60227	Polyvinyl chloride insulated cables of rated voltages up to and including	NF EN 60598	·
	450/750 V	NF EN 60754	Tests on gases evolved during combustion of materials from cables
IEC 60228	Conductors of insulated cables	NF EN 61034	Measurement of smoke density of cables burning under defined conditions
IEC 60245	Rubber insulated cables - Rated voltages up to and including 450/750 V	NF EN 62230	Electric cables - Spark-test method
IEC 60287	Electric cables - Calculation of the current rating	NF F 16-101	Rolling stock. Fire behaviour. Materials selection
IEC 60331	Tests for electric cables under fire conditions - Circuit integrity	NF C 87-201	Oil industry - Extension and compensation cables for thermocouples -
IEC 60332	Tests on electric and optical fibre cables under fire conditions		Specifications
IEC 60502	Power cables with extruded insulation and their accessories for rated voltages	NF C 87-202	Oil industry - Instrumentation cables - Specifications
IEC 60584	from 1 kV (Um = $1.2$ kV) up to 30 kV (Um = $36$ kV) Thermocouples	NF X 10-702	Fire test methods. Determination of the opacity of the fumes in an atmosphere without air renewal
IEC 60695	Fire hazard testing	NF X 70-100	Fire tests - Analysis of gaseous effluents
IEC 60751	Industrial platinum resistance thermometers	NF X 70-101	Fire tests - Analysis of gaseous effluents
IEC 60754	Tests on gases evolved during combustion of materials from cables	UL 94	Tests for Flammability of Plastic Materials for Parts in Devices and Appliances
IEC 60811	Electric and optical fibre cables - Test methods for non-metallic materials	UL 758	Appliance Wiring Material
IEC 60949	Calculation of thermally permissible short-circuit currents, taking into account	UL 1441	Coated Electrical Sleeving
	non-adiabatic heating effects	UL 1581	Reference Standard for Electrical Wires, Cables, and Flexible Cords
IEC 61034	Measurement of smoke density of cables burning under defined conditions	UTE C 93-521	1 / 11
IEC 62230	Electric cables - Spark-test method		stranded conductors, PVC insulation and sheath
JIS C 1602	Thermocouples	UTE C 93-523	
JIS C 1610	Compensating Lead Wires	UTE C 93-524	3 1 1
MIL-W-22759 NF C 15-100		VDE 0207	Insulating and sheathing compounds for cables and flexible cords
NF C 15-100	Low voltage electrical installations  Basic environmental testing procedures - Test methods.	VDE 0250 VDE 0472	Cables, wires and flexible cords for power installations Testing of cables, wires and flexible cords
741 € 20-433	Conventional determination of corrosiveness of smoke	101 04/2	resing or capies, whes and hexible colds
NF C 20-454	Analysis and titrations of gases evolved during pyrolysis or combustion of		
	materials used in electro-technical systems		



NF C 32-018 Conductors of small wires and cables

materials used in electro-technical systems

# Names and symbols As per NF X 02-004

In this paragraph, we provide examples of usual physical quantities with the corresponding units and symbols, along with the expression of derived units in base units and supplementary units.

#### Physical quantities and base units of the International system of units

PHYSICAL QUANTITY	UNIT	SYMBOL
length	metre	m
mass	kilogram	kg
time	second	S
electrical current strength	ampere	A
thermodynamic temperature	Kelvin	K
quantity of material	mole	mol
light intensity	candela	cd

Note: The temperature in Celsius t is associated to the thermodynamic temperature T via the relationship t = T-273.15

A temperature interval may be expressed either in Kelvins or in degrees Celsius. In this case, 1 °C = 1 K

### Supplementary physical quantities and units of the international system (which may be used as quantities and base units)

PHYSICAL QUANTITY	UNIT	SYMBOL
plane angle	radian	rad
solid angle	steradian	sr

#### Table presenting the main multiples and sub-multiples of units of measurement

	MULTIPLES	
Factor	Prefix	Symbol
1018	exa	E
10 <sup>15</sup>	peta	P
1012	tera	Ţ
109	giga	G
106	mega	M
10 <sup>3</sup> 10 <sup>2</sup>	kilo	k
102	hecto	h
10 <sup>1</sup>	deca	da
	SUB-MULTIPLES	
10-1	deci	d
10 <sup>-2</sup> 10 <sup>-3</sup>	centi	С
10 <sup>-3</sup>	milli	m
10 <sup>-6</sup>	micro	μ
10 <sup>-6</sup>	nano	n
10-12	pico	р
10 <sup>-15</sup>	femto	·f
10-18	atto	а

#### Some quantities and derived units of the International system of units:

	PHYSICAL	UNIT		IN
	QUANTITY			BASE
		NAME	SYMBOL	UNITS
		TOTAL	01111001	OINIIS
	surface area	square metre	m <sup>2</sup>	m <sup>2</sup>
	volume	cubic metre	m <sup>3</sup>	m <sup>3</sup>
SPACE TIME				
_ ≦	angular speed	radian per second	rad/s	rad.s-1
	speed	metre per second	m/s	m.s-1
Q	acceleration	metre per squared second	m/s <sup>2</sup>	m.s-2
<b>▼</b>	frequency	hertz	Hz	S-1
S	irequeriey		112	3
	frequency of rotation	second to the power	s-1	s-1
	. ,	minus 1		
	density	kilogram per cubic metre	kg/m³	kg.m <sup>3</sup>
	mass flow	kilogram per second	kg/s	kg.s-1
	volume flow	cubic metre per second	m <sup>3</sup> /s	m <sup>3</sup> .s-1
	quantity of movement	kilogram-metre per second	kg.m/s	kg.m.s-1
		kilogram-metre squared per		
	kinetic moment	second	kg.m²/s	kg.m <sup>2</sup> .s- <sup>1</sup>
₹			1 0	1 0
2	moment of inertia	kilogram-metre squared	kg.m²	kg.m <sup>2</sup>
MECHANICA	force	Newton	Ν	kq.m.s-2
4	moment of force	Newton-metre	N.m	kq.m <sup>2</sup> .s- <sup>2</sup>
Ö	pressure, stress	Pascal	Pa	kg.m-1.s-2
¥				
<	dynamic viscosity	Pascal-second	Pa.s	kg.m-1.s-1
	kinematic viscosity	square metre per second	m²/s	m <sup>2</sup> .s- <sup>1</sup>
	surface tension	Newton per metre	N/m	kq.s-2
	energy, work,	· .		
	heat	joule	J	kg.m <sup>2</sup> .s- <sup>2</sup>
	power,			
	energy flow	watt	W	kg.m <sup>2</sup> .s- <sup>3</sup>
	energy flow			
	linear dilation coefficient	Kelvin to the power minus 1	K-1	K-1
1.0		·		
0 ₹	Thermal conductivity	watt per metre-Kelvin	W/(m.K)	kg.m.K-1.s-3
88	Specific	ioulo por kilogram Kahija	1 / (loo V)	m <sup>2</sup> .K- <sup>1</sup> .s- <sup>2</sup>
E Z	heat capacity	joule per kilogram-Kelvin	J/(kg.K)	111+.N-1.5-4
THERMO- DYNAMIC	entropy	joule per Kelvin	J/K	kg.m <sup>2</sup> .K-1.s-2
	internal energy, enthalpy		0,	Ü
	free energy, free enthalpy	joule	J	kg.m <sup>2</sup> .s- <sup>2</sup>
	light flow	lumen	lm	cd.sr
-				
3	luminous luminescence	candela per cubic metre	cd/m²	cd.m-2
Ě	luminous exitance	lumen per cubic metre	lm/m <sup>2</sup>	cd.sr.m-2
OPTICAL	illumination	lux	lx	cd.sr.m-2
	luminous exposure	lux-second	lx.s	cd.sr.s.m-2
	luminous efficiency			
		lumen per watt	lm/W	
		lumen per watt	lm/W	cd.sr.s3.kg-1.m-2
	electrical charge,	coulomb	lm/W C	
	electrical charge, quantity of electricity	coulomb	С	cd.sr.s3.kg-1.m-2 A.s
	electrical charge, quantity of electricity electrical field	·		cd.sr.s3.kg-1.m-2
	electrical charge, quantity of electricity electrical field potential difference,	coulomb volt per metre	C V/m	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3
	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force	coulomb volt per metre volt	C V/m V	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3
	electrical charge, quantity of electricity electrical field potential difference,	coulomb volt per metre	C V/m	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3
TY SM	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity	coulomb volt per metre volt farad	C V/m V F	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3 A <sup>2</sup> .s4.kg-1.m-2
CITY	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity magnetic field	coulomb volt per metre volt farad ampere per metre	C V/m V	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3 A <sup>2</sup> .s4.kg-1.m-2 A.m-1
RICITY	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity magnetic field magnetic induction	coulomb volt per metre volt farad ampere per metre Tesla	C V/m V F A/m T	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3 A <sup>2</sup> .s4.kg-1.m-2 A.m-1 kg.A-1.s-2
CTRICITY GNETISM	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity magnetic field magnetic induction magnetic induction flow	coulomb  volt per metre  volt farad ampere per metre Tesla Weber	C V/m V F A/m T Wb	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3 A2.s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m <sup>2</sup> .A-1.s-2
LECTRICITY	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity magnetic field magnetic induction magnetic induction flow inductance, permeance	coulomb  volt per metre  volt farad ampere per metre Tesla Weber Henry	C V/m V F A/m T Wb	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m-2.A-1.s-3 A-2.s-4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m-2.A-1.s-2 kg.m-2.A-2.s-2
ELECTRICITY MAGNETISM	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity magnetic field magnetic induction magnetic induction flow	coulomb  volt per metre  volt farad ampere per metre Tesla Weber	C V/m V F A/m T Wb	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3 A2.s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m <sup>2</sup> .A-1.s-2
ELECTRICITY MAGNETISM	electrical charge, quantity of electricity electrical field potential difference, vollage, electromotive force capacity magnetic induction magnetic induction magnetic induction flow inductance, permeance reluctance	coulomb  volt per metre  volt  farad  ampere per metre  Tesla  Weber  Henry  Henry to the power minus 1	C V/m V F A/m T Wb H	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3 A-2.s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m <sup>2</sup> .A-1.s-2 kg.m <sup>2</sup> .A-2.s-2 A-2.s <sup>2</sup> .kg-1.m-2
ELECTRICITY MAGNETISM	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity magnetic induction magnetic induction flow inductance, permeance reluctance resistance, impedance,	coulomb  volt per metre  volt farad ampere per metre Tesla Weber Henry	C V/m V F A/m T Wb	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m-2.A-1.s-3 A-2.s-4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m-2.A-1.s-2 kg.m-2.A-2.s-2
ELECTRICITY MAGNETISM	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity magnetic field magnetic induction magnetic induction flow inductance, permeance reluctance resistance, impedance, reactance	coulomb  volt per metre  volt  farad  ampere per metre  Tesla  Weber  Henry  Henry to the power minus 1	C V/m V F A/m T Wb H H-11	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3 A <sup>2</sup> .s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m <sup>2</sup> .A-1.s-2 kg.m <sup>2</sup> .A-2.s-2 kg.m <sup>2</sup> .A-2.s-3
ELECTRICITY MAGNETISM	electrical charge, quantity of electricity electrical field potential difference, vollage, electromotive force capacity magnetic induction magnetic induction flow inductance, permeance reluctance resistance, impedance, reactance conductance, admittance,	coulomb  volt per metre  volt  farad  ampere per metre  Tesla  Weber  Henry  Henry to the power minus 1	C V/m V F A/m T Wb H	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3 A-2.s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m <sup>2</sup> .A-1.s-2 kg.m <sup>2</sup> .A-2.s-2 A-2.s <sup>2</sup> .kg-1.m-2
ELECTRICITY MAGNETISM	electrical charge, quantily of electricity electrical field potential difference, voltage, electromotive force capacity magnetic induction magnetic induction flow inductance, permeance reluctance resistance, impedance, reactance conductance, admittance, susceptance	coulomb  volt per metre  volt  farad  ampere per metre  Tesla  Weber  Henry  Henry to the power minus 1  ohm  siemens	C V/m V F A/m T Wb H H-11 Ω	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m².A-1.s-3 A².s-4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m².A-1.s-2 kg.m².A-2.s-2 kg.m².A-2.s-2 A².s-2.kg-1.m-2 kg.m².A-2.s-3 A².s-3.kg-1.m-2
ELECTRICITY MAGNETISM	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity magnetic field magnetic induction magnetic induction flow inductance, permeance reluctance resistance, impedance, reactance conductance, admittance, susceptance resistivity	coulomb  volt per metre  volt  farad  ampere per metre  Tesla  Weber  Henry to the power minus 1  ohm  siemens  ohm-metre	C V/m V F A/m T Wb H H-11 Ω S	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3 A <sup>2</sup> .s-4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m <sup>2</sup> .A-1.s-2 kg.m <sup>2</sup> .A-2.s-2 kg.m <sup>2</sup> .A-2.s-3 A <sup>2</sup> .s-2.kg-1.m-2 kg.m <sup>2</sup> .A-2.s-3 A <sup>2</sup> .s-3.kg-1.m-2 kg.m <sup>3</sup> .A-2.s-3
ELECTRICITY MAGNETISM	electrical charge, quantily of electricity electrical field potential difference, voltage, electromotive force capacity magnetic induction magnetic induction flow inductance, permeance reluctance resistance, impedance, reactance conductance, admittance, susceptance	coulomb  volt per metre  volt  farad  ampere per metre  Tesla  Weber  Henry  Henry to the power minus 1  ohm  siemens	C V/m V F A/m T Wb H H-11 Ω	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m².A-1.s-3 A².s-4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m².A-1.s-2 kg.m².A-2.s-2 kg.m².A-2.s-2 A².s-2.kg-1.m-2 kg.m².A-2.s-3 A².s-3.kg-1.m-2
ELECTRICITY MAGNETISM	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity magnetic field magnetic induction flow inductance, permeance reluctance resistance, impedance, reactance conductance, admittance, susceptance resistivity conductivity	coulomb  volt per metre  volt farad ampere per metre Tesla Weber Henry Henry to the power minus 1 ohm siemens ohm-metre siemens per metre	C V/m V F A/m T Wb H H-1 Ω S Ω.m	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3 A-2.s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m <sup>2</sup> .A-1.s-2 kg.m <sup>2</sup> .A-2.s-2 A-2.s-2.kg.m <sup>2</sup> .A-2.s-2 A-2.s-3.kg-1.m-2 kg.m <sup>3</sup> .A-2.s-3 A-2.s-3.kg-1.m-2
	electrical charge, quantity of electricity electrical field potential difference, vollage, electromotive force capacity magnetic induction magnetic induction flow inductance, permeance reluctance resistance, impedance, reactance conductance, admittance, susceptance resistivity conductivity molar mass	coulomb  volt per metre  volt farad ampere per metre Tesla Weber Henry Henry to the power minus 1 ohm siemens ohm-metre siemens per metre kilogram per mole	C V/m V F A/m T Wb H H-1 Ω S Ω.m S/m kg/mol	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3 A2.s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m <sup>2</sup> .A-1.s-2 kg.m <sup>2</sup> .A-2.s-2 A2.s <sup>2</sup> .kg-1.m-2 kg.m <sup>2</sup> .A-2.s-3 A2.s <sup>3</sup> .kg-1.m <sup>2</sup> kg.m <sup>3</sup> .A-2.s-3 A2.s <sup>3</sup> .kg-1.m <sup>3</sup> kg.mol-1
	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity magnetic field magnetic induction flow inductance, permeance reluctance resistance, impedance, reactance conductance, admittance, susceptance resistivity conductivity	coulomb  volt per metre  volt farad ampere per metre Tesla Weber Henry Henry to the power minus 1 ohm siemens ohm-metre siemens per metre	C V/m V F A/m T Wb H H-1 Ω S Ω.m	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m <sup>2</sup> .A-1.s-3 A-2.s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m <sup>2</sup> .A-1.s-2 kg.m <sup>2</sup> .A-2.s-2 A-2.s-2.kg.m <sup>2</sup> .A-2.s-2 A-2.s-3.kg-1.m-2 kg.m <sup>3</sup> .A-2.s-3 A-2.s-3.kg-1.m-2
	electrical charge, quantity of electricity electrical field potential difference, vollage, electromotive force capacity magnetic induction magnetic induction flow inductance, permeance reluctance resistance, impedance, reactance conductance, admittance, susceptance resistivity conductivity molar mass	coulomb  volt per metre  volt farad ampere per metre Tesla Weber Henry Henry to the power minus 1 ohm siemens ohm-metre siemens per metre kilogram per mole cubic metre per mole	C V/m V F A/m T Wb H H-1 Ω S Ω.m S/m kg/mol m³/mol	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m2.A-1.s-3 A2.s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m2.A-1.s-2 kg.m2.A-2.s-2 A2.s2.kg-1.m-2 kg.m2.A-2.s-3 A2.s3.kg-1.m-2 kg.m3.A-2.s-3 A2.s3.kg-1.m-2 kg.m3.A-2.s-3 A2.s3.kg-1.m-2 kg.m3.A-2.s-3 A3.s3.kg-1.m-3 kg.mol-1 m3.mol-1
	electrical charge, quantity of electricity electrical field potential difference, vollage, electromotive force capacity magnetic induction magnetic induction flow inductance, permeance reluctance resistance, impedance, reactance conductance, admittance, susceptance resistivity conductivity molar mass molar volume concentration	coulomb  volt per metre  volt farad ampere per metre Tesla Weber Henry Henry to the power minus 1 ohm siemens ohm-metre siemens per metre kilogram per mole cubic metre per mole kilogram per cubic metre	C V/m V F A/m T Wb H H-1 Ω S Ω.m S/m kg/mol m³/mol kg/m³	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m2.A-1.s-3 A2.s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m2.A-1.s-2 kg.m2.A-2.s-2 A2.s2.kg-1.m-2 kg.m2.A-2.s-3 A2.s3.kg-1.m-2 kg.m3.A-2.s-3 A2.s3.kg-1.m-1 kg.mol-1 kg.m-3
	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity magnetic induction magnetic induction flow inductance, permeance reluctance resistance, impedance, reactance conductance, admittance, susceptance resistivity conductivity molar mass molar volume	coulomb  volt per metre  volt farad ampere per metre Tesla Weber Henry Henry to the power minus 1 ohm siemens ohm-metre siemens per metre kilogram per mole cubic metre per mole	C V/m V F A/m T Wb H H-1 Ω S Ω.m S/m kg/mol m³/mol	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m2.A-1.s-3 A2.s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m2.A-1.s-2 kg.m2.A-2.s-2 A2.s2.kg-1.m-2 kg.m2.A-2.s-3 A2.s3.kg-1.m-2 kg.m3.A-2.s-3 A2.s3.kg-1.m-2 kg.m3.A-2.s-3 A2.s3.kg-1.m-2 kg.m3.A-2.s-3 A3.s3.kg-1.m-3 kg.mol-1 m3.mol-1
	electrical charge, quantity of electricity electrical field potential difference, vollage, electromotive force capacity magnetic induction magnetic induction flow inductance, permeance reluctance resistance, impedance, reactance conductance, admittance, susceptance resistivity conductivity molar mass molar volume concentration	coulomb  volt per metre  volt farad ampere per metre Tesla Weber Henry Henry to the power minus 1 ohm siemens ohm-metre siemens per metre kilogram per mole cubic metre per mole kilogram per cubic metre	C V/m V F A/m T Wb H H-1 Ω S Ω.m S/m kg/mol m³/mol kg/m³	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m2.A-1.s-3 A2.s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m2.A-1.s-2 kg.m2.A-2.s-2 A2.s2.kg-1.m-2 kg.m2.A-2.s-3 A2.s3.kg-1.m-2 kg.m3.A-2.s-3 A2.s3.kg-1.m-1 kg.mol-1 kg.m-3
	electrical charge, quantity of electricity electrical field potential difference, voltage, electromotive force capacity magnetic induction magnetic induction flow inductance, permeance resistance, impedance, reactance conductance, admittance, susceptance resistivity conductivity molar mass molar volume concentration molar concentration	coulomb  volt per metre  volt farad ampere per metre Tesla Weber Henry Henry to the power minus 1 ohm siemens ohm-metre siemens per metre kilogram per mole cubic metre per mole kilogram per cubic metre mole per cubic metre	C V/m V F A/m T Wb H H-1 Ω S Ω.m S/m kg/mol m³/mol kg/m³ mol/m³	cd.sr.s3.kg-1.m-2 A.s m.kg.A-1.s-3 kg.m².A-1.s-3 A2.s4.kg-1.m-2 A.m-1 kg.A-1.s-2 kg.m².A-1.s-2 kg.m².A-2.s-2 A2.s².kg-1.m-2 kg.m².A-2.s-3 A2.s³.kg-1.m-2 kg.m³.A-2.s-3 A2.s³.kg-1.m-2 kg.m³.A-2.s-3 a2.s³.kg-1.m-2 kg.m³.A-2.s-3 a2.s³.kg-1.m-3 kg.m-0-1 kg.m-3 mol.m-3



## **Form**

### Main conversion factors for units of measure

Units	Conversion	Units	Conversion
Units	factor	Onirs	factor
Length (conversion in metres)	racioi		racioi
	1.10-10	mile	1.609344.103
angström (A) light year	9.46073.1015	nautical mile	1.852.103
fermi (fm)	1.10-15	pica	4.2175.103
foot (ft)	3.048.10-1	point [US]	3.515.10-4
inch (in)	2.54.10-2	rod	5.0292.100
micron (μ)	1.106	sigma (σ)	1.10-12
mil	2.54.105	yard (yd)	9.144.10-1
Surface area (conversion in metres)			
	1 100		5.047075.1010
centiare (ca)	1.100	circular mil	5.067075.10-10
are (a) hectare (ha)	1.102	rood	1.01171.103
nectare (na)	1.104	acre	4.04686.103
Volume (conversion in cubic metres)			
barrel [US]	1.58987.10-1	gill [UK]	1.42065.104
board foot	2.36.103	gill [US] (gi)	1.18294.104
bushel [UK]	3.63687.102	liquid pint [US] (liq pt)	4.73176.104
bushel [US] (bu)	3.52391.102	liquid quart [US] (liq qt)	9.46352.104
dry barrel [US] (bbl)	1.15627.10-1	litre (L)	1.10-3
dry pint [US] (dry pt)	5.50610.104	minim [UK] (min)	5.91939.108
dry quart [US] (dry qt)	1.10122.103	minim [US] (min)	6.16115.10-8
fluid ounce [UK] (fl oz)	2.84130.105	peck [UK]	9.0922.103
fluid ounce [US] (fl oz)	2.95735.105	peck [US]	8.809768.103
gallon [UK] (gal)	4.54609.103	quart [UK] (qt)	1.13652.103
gallon [US] (gal)	3.78541.10-3		
Planar angle (conversion in radians)			
degree (°)	1.745329.102	minute (')	2.908882.10-4
grade (gr)	1.570796.102		4.848137.106
		( )	
Time (conversion in seconds)			
hour (h)	3.6.103	minute (min)	6.101
day (d)	8.64.104		
Mass (conversion in kilogrammes)			
cental	4.53592.101	ton (ton)	1.016047.103
long ton [US]	1.016047.103	tonne (t)	1.103
ounce (oz)	2.834952.10-2	troy ounce	3.11035.10-2
pound (lb)	4.535924.10-1	troy pound	3.73242.10-1
quintal (q)	1.102	atomic mass (u)	1.66054.10-27
short ton (sh tn)	9.07185.102	( )	
Speed (conversion in metres per second)	E 14444 104		
knot	5.14444.104		
Force (conversion in Newtons)			
dyne (dyn)	1.10-5	pound-force (lbf)	4.44822.100
kilogram-force (kgf)	9.80665.100	poundal (pdl)	1.38255.10-1
pond (p)	9.80665.103		
Energy transferred, work (conversion in joules)			
british thermal unit (Btu)	1.055056.103	kilogrammetre (kgm)	9.80665.100
calorie I.T. (cal I.T.)	4.1868.100	therm	1.055056.108
calorie 1.1. (cal 1.1.) calorie 1.5°C (cal 1.5)	4.1855.100		4.1855.106
electronvolt (eV)	1.60218.1019	thermie (th) thermochemical calorie (calth)	4.1840.100
frigorie (fg)	-4.1855.10 <sup>3</sup>	watthour (Wh)	3.6.103
•	-4.1033.10°	wannour (vvri)	J.U. 10°
Power (conversion in watts)			
horsepower (hp)	7.35499.102	var (var)	1.100
horsepower [UK] (hp)	7.4570.102		
Stress and pressure (conversion in Pascals)			
normal atmosphere (atm)	1.01325.105	inch of mercury (inHg)	3.38639.103
technical atmosphere (att)	9.80665.104	millimetre of water (mmH <sub>2</sub> O)	9.80665.10
bar (bar)	1.105	millimetre of mercury (mmHg)	1.333224.102
foot of water (ftH2O)	2.98907.10 <sup>3</sup>	pound-force per square inch (psi)	
inch of water (inH2O)	2.49089.102	torr (Torr)	1.333224.102
i i i i i i i i i i i i i i i i i i i	2.47007.10	ion (ion)	1.000224.10
Magnetomotive force (conversion in amperes) gilbert (Gb)	7.9577.10-1		
Quantity of electricity, electric charge (conversion in coulombs)			
ampere-hour (Ah)	3.6.103	franklin (Fr)	3.33564.10-10
faraday (F)	9.64870.104	, ,	
Radioactivity (conversion in bequerels)			
	00 /07 /0010:5		
curie (Ci)	03/07/201010		
Exposure (conversion in coulombs per kilogramme)			
	2.58 v. 10.4		
röntgen (R)	2.58 x 10-4		

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#### **Temperature conversion factors**

Tc: temperature in degrees Celsius Tk: temperature in degrees Kelvin Tf: temperature in degrees Fahrenheit

 $T_c = T_k - 273.15$   $T_c = 5/9 * (T_f - 32)$ 

Tf = 1.8 \* Tk - 459.67 Tf = 9/5 \* Tc + 32

# Table of correspondences between American (AWG) and metric (mm²) cross-sections AWG: American Wire Gauge. MCM: thousands of circular mils

AWG 1 / / / /	750 700 600 500 400 350 300	mm² 380	mm - - -	meter inch -
3/0 2/0 1/0	700 600 500 400 350	355 304 253 203		
3/0 2/0 1/0	700 600 500 400 350	355 304 253 203		
3/0 2/0 1/0	600 500 400 350	304 253 203		-
3/0 2/0 1/0	500 400 350	253 203		
3/0 2/0 1/0	400 350	203		
3/0 2/0 1/0	350		_	
3/0 2/0 1/0				
3/0 2/0 1/0	300	152		
3/0 2/0 1/0	250	127		
3/0 2/0 1/0	212	107	11.7	0.4600
2/0 1/0	168	85.0	10.4	0.4096
1/0	133	67.5	9.27	0.3648
	105	53.4	8.25	0.3249
	83.7	42.4	7.35	0.2893
2	66.4	33.6	6.54	0.2576
3	52.6	26.7	5.83	0.2370
4	41.7	20.7	5.19	0.2294
5	33.1	16.8	4.62	0.2043
6	26.2	13.3	4.02	0.1620
7	20.2	10.6	3.67	0.1020
8	16.5	8.35	3.26	0.1285
9	13.1	6.62	2.91	0.1263
10	10.4	5.27	2.59	0.1019
11	8.23	4.15	2.30	0.0907
12	6.53	3.31	2.05	0.090/
13	5.18	2.63	1.83	0.0720
14	4.11	2.03	1.63	0.0720
15	3.26	1.65	1.45	0.0571
16	2.58	1.31	1.29	0.0508
17	2.05	1.04	1.15	0.0308
18	1.62	0.823	1.024	0.4030
19	1.02	0.653	0.912	0.4030
20	1.02	0.512	0.912	0.03369
21	0.810	0.412	0.723	0.03190
22	0.610	0.412	0.723	0.02640
23	0.509	0.323	0.573	0.02333
23	0.309	0.205	0.573	0.02237
25	0.320	0.203	0.455	0.02010
26	0.320	0.103	0.405	0.01790
27	0.201	0.128	0.403	0.01394
28	0.160	0.102	0.301	0.01420
29	0.100	0.0646	0.321	0.01204
30	0.120	0.0503	0.255	0.01120
31	0.080	0.0303	0.233	0.01003
32	0.063	0.0400	0.227	0.00893
33	0.003	0.0320	0.202	0.00793
34	0.030	0.0232	0.160	0.00/08
35	0.039	0.0200	0.160	0.00561
36	0.031	0.0161		0.00500
37	0.025	0.0123	0.127	0.00500
			0.113	0.00443
38 39	0.015	0.00795	0.101	0.00397
40	0.012		0.0897	0.00353

#### Other conversion factors metric system / Anglo-Saxon system

millimetres	Х	0.03937	=	inches
millimetres	Х	39.37	=	mils
metres	Х	39.37	=	inches
metres	Х	3.280	=	feet
inches	Х	25.40	=	millimetres
feet	Х	0.3048	=	metres
mils	Х	0.0254	=	millimetres
kilograms	Х	2.205	=	pounds
pounds	Х	0.4536	=	kilograms
$\Omega$ / km	Х	0.3048	=	$\Omega$ / 1000 feet
$\Omega$ / 1000 feet	Х	3.281	=	$\Omega$ / km
pounds / 1000 feet	Х	1.488	=	kg / km
square inches	Х	645.2	=	square millimetres
square millimetres	Х	1.273	=	circular mm
square millimetres	Х	1973.5	=	circular mils
square mils	Х	1.273	=	circular mils
circular mm	Х	1550	=	circular mils
circular mm	Х	0.7854	=	square millimetres





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